

## Techmer ES HiFill FR<sup>®</sup> PA6/6 GF25 FR-N IM 25% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled , Nylon 66, Impact Grade

### Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber, 25% Filler by Weight Additive: Impact Modifier Features: Flame Retardant and Impact Modified UL File Number: E157318 Appearance: Natural Color and Red Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-FR-PA66-GF25-FR-N-IM-25-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-FR-PA66-GF25-FR-N-IM-25-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.31 g/cc	0.0473 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.60 %	0.60 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0030 cm/cm	0.0030 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	85	85	ASTM D785
Tensile Strength, Yield	99.3 MPa	14400 psi	ASTM D638
Elongation at Break	6.0 %	6.0 %	ASTM D638
Flexural Strength	131 MPa	19000 psi	ASTM D790
Flexural Modulus	5.52 GPa	800 ksi	ASTM D790
Izod Impact, Notched	1.17 J/cm	2.20 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature -40.0 °C	@Thickness 0.125 in, Temperature -40.0 °F	
	2.24 J/cm	4.20 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature 72.8 °C	@Thickness 0.125 in, Temperature 163 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	36.0 µm/m-°C	20.0 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	229 °C	445 °F	Unannealed; ASTM D648
UL RTI, Electrical	120 °C	248 °F	UL 746
UL RTI, Mechanical with Impact	120 °C	248 °F	UL 746

Thermal Properties <i>without Impact</i>	Metric	English	Comments
Flammability, UL94	V-0	V-0	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	5VB	5VB	
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	ASTM D257
Dielectric Strength	20.5 kV/mm	520 kV/in	Method A (Short-Time); ASTM D149
Comparative Tracking Index	550 V	550 V	UL 746

## Contact Songhan Plastic Technology Co.,Ltd.

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