

Techmer ES HiFill FR® PA6/6 FR 344 BK

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Heat Stabilized , Nylon 66, Unreinforced, Flame Retardant

Material Notes:

Availability: North America Forms: Pellets Additive: Lubricant and Heat Stabilizer Features: Flame Retardant, Heat Stabilized and Lubricated Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-FR-PA66-FR-344-BK.php

Physical Properties	Metric	English	Comments
Density	1.27 g/cc	0.0459 lb/in ³	ASTM D792
Water Absorption	0.90 % @Time 86400 sec	0.90 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.018 cm/cm @Thickness 3.17 mm	0.018 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	55.8 MPa	8100 psi	ASTM D638
Elongation at Break	70 %	70 %	ASTM D638
Flexural Strength	88.9 MPa	12900 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm	1.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.2 µm/m-°C	39.0 µin/in-°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	216 °C	420 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	71.1 °C	160 °F	Unannealed; ASTM D648
Flammability, UL94	V-0 @Thickness 0.800 mm	V-0 @Thickness 0.0315 in	
	5VB @Thickness 2.00 mm	5VB @Thickness 0.0787 in	

Thermal Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	ASTM D257
Dielectric Strength	27.2 kV/mm	690 kV/in	Method A (Short-Time); ASTM D149

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