

Techmer ES HiFill FR[®] ABS GF20 FR RD073 20% Glass Filled

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 20% Glass Fiber Filled

Material Notes:

Availability: North America
Forms: Pellets
Filler/Reinforcement: Glass Fiber Reinforcement, 20% Filler by Weight
Features: Flame Retardant
Appearance: Red
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-FR-ABS-GF20-FR-RD073-20-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in ³	ASTM D792
Water Absorption	0.16 %	0.16 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	124	124	ASTM D785
Tensile Strength, Yield	60.0 MPa	8700 psi	ASTM D638
Elongation at Break	3.0 - 4.0 %	3.0 - 4.0 %	ASTM D638
Flexural Strength	82.0 MPa	11900 psi	ASTM D790
Flexural Modulus	5.17 GPa	750 ksi	ASTM D790
Izod Impact, Notched	0.641 J/cm	1.20 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	
Izod Impact, Unnotched	1.60 J/cm	3.00 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	39.6 Åµm/m-Å°C	22.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	98.9 Å°C	210 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	93.3 Å°C	200 Å°F	Unannealed; ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

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