

Techmer ES HiFill® ABS GF20 LE 20% Glass Filled

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 20% Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 20% Filler by Weight Features: Low

Extractables Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-ABS-GF20-LE-20-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ASTM D792
Water Absorption	0.13 %	0.13 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0015 cm/cm	0.0015 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	107	107	ASTM D785
Tensile Strength, Yield	93.8 MPa	13600 psi	ASTM D638
Flexural Strength	123 MPa	17800 psi	ASTM D790
Flexural Modulus	6.21 GPa	900 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm	1.50 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	
Izod Impact, Unnotched	3.47 J/cm	6.50 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	34.2 Åµm/m-Å°C	19.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	112 Å°C	233 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	103 Å°C	218 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257

Dielectric Strength Electrical Properties	17.7 kV/mm Metric	450 kV/in English	Method A (Short-Time); ASTM D149 Comments
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