

Techmer ES HiFill® ABS GF15 15% Glass Filled

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 20% Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 15% Filler by Weight Features: Good

Flow Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-ABS-GF15-15-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.17 g/cc	0.0423 lb/in ³	ASTM D792
Water Absorption	0.13 % @Time 86400 sec	0.13 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0015 cm/cm @Thickness 3.17 mm	0.0015 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	107	107	ASTM D785
Tensile Strength, Yield	93.8 MPa	13600 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	123 MPa	17800 psi	ASTM D790
Flexural Modulus	6.00 GPa	870 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 3.17 mm	1.50 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	3.47 J/cm @Thickness 3.17 mm	6.50 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	34.2 Åµm/m-Å°C	19.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	112 Å°C	233 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	103 Å°C	218 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+16 ohm-cm Metric	1.00e+16 ohm-cm English	ASTM D257 Comments
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

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