

Techmer ES HiFill[®] ABS GF10 LE 10% Glass Filled

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 10% Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 10% Filler by Weight Features: Low

Extractables Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-ABS-GF10-LE-10-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.11 g/cc	0.0401 lb/in ³	ASTM D792
Water Absorption	0.16 % @Time 86400 sec	0.16 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0035 cm/cm @Thickness 3.17 mm	0.0035 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	72.4 MPa	10500 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	105 MPa	15300 psi	ASTM D790
Flexural Modulus	4.31 GPa	625 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 3.17 mm	1.50 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	3.20 J/cm @Thickness 3.17 mm	6.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	41.4 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	23.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	102 $\text{Å}^\circ\text{C}$	215 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	96.1 $\text{Å}^\circ\text{C}$	205 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+16 ohm-cm Metric	1.00e+16 ohm-cm English	ASTM D257 Comments
Dielectric Strength	18.9 kV/mm	480 kV/in	Method A (Short-Time); ASTM D149

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