

## Techmer ES Elastoblend® PA6/6 IM 408 HS L Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Heat Stabilized , Nylon 66, Impact Grade

### Material Notes:

Availability: North America Forms: Pellets Additive: Heat Stabilizer, Lubricant and Impact Modifier Features: Heat Stabilized, Lubricant and Impact Modified Processing Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-Elastoblend-PA66-IM-408-HS-L-Nylon-66.php](http://www.lookpolymers.com/polymer_Techmer-ES-Elastoblend-PA66-IM-408-HS-L-Nylon-66.php)

Physical Properties	Metric	English	Comments
Density	1.09 g/cc	0.0394 lb/in <sup>3</sup>	ASTM D792
Water Absorption	1.2 % @Time 86400 sec	1.2 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.015 cm/cm @Thickness 3.17 mm	0.015 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	102	102	ASTM D785
Tensile Strength	59.3 MPa	8600 psi	ASTM D638
Elongation at Yield	80 %	80 %	ASTM D638
Flexural Yield Strength	82.7 MPa	12000 psi	ASTM D790
Flexural Modulus	1.90 GPa	275 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm, Temperature -40.0 Â°C	1.00 ft-lb/in @Thickness 0.125 in, Temperature -40.0 Â°F	ASTM D256
	2.14 J/cm @Thickness 3.17 mm, Temperature 22.8 Â°C	4.00 ft-lb/in @Thickness 0.125 in, Temperature 73.0 Â°F	ASTM D256
Izod Impact, Unnotched	NB @Thickness 3.17 mm	NB @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	79.2 Âµm/m-Â°C	44.0 Âµin/in-Â°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	224 Â°C	435 Â°F	Unannealed; ASTM D648

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (1.8 MPa)	77.3 °C	169.1 °F	ASTM D648
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	17.3 kV/mm	440 kV/in	Method A (Short-Time); ASTM D149

## Contact Songhan Plastic Technology Co.,Ltd.

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