

## Techmer ES Elastoblend® PA6 IM 835 HS L

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Heat Stabilized , Nylon 6, Impact Grade

### Material Notes:

Availability: North America Forms: Pellets Additive: Heat Stabilizer, Impact Modifier and Lubricant Features: Heat Stabilized, Impact Modified and Lubricated Processing Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-Elastoblend-PA6-IM-835-HS-L.php](http://www.lookpolymers.com/polymer_Techmer-ES-Elastoblend-PA6-IM-835-HS-L.php)

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in <sup>3</sup>	ASTM D792
Water Absorption	1.5 % @Time 86400 sec	1.5 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.016 cm/cm @Thickness 3.17 mm	0.016 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	70	70	ASTM D785
Tensile Strength, Yield	44.8 MPa	6500 psi	ASTM D638
Elongation at Break	250 %	250 %	ASTM D638
Flexural Strength	58.6 MPa	8500 psi	ASTM D790
Flexural Modulus	0.689 GPa	100 ksi	ASTM D790
Izod Impact, Notched	NB @Thickness 3.17 mm	NB @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	NB @Thickness 3.17 mm	NB @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	23.4 Åµm/m-Å°C	13.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	166 Å°C	330 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	51.7 Å°C	125 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	2.00e+13 ohm-cm Metric	2.00e+13 ohm-cm English	ASTM D257 Comments
Dielectric Strength	16.5 kV/mm	420 kV/in	Method A (Short-Time); ASTM D149

## Contact Songhan Plastic Technology Co.,Ltd.

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