

Techmer ES Elastoblend® PA6 GF33 IM L 33% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 30% Glass Fiber Filled , Nylon 6, Impact Grade

Material Notes:

Availability: North America
 Forms: Pellets
 Filler/Reinforcement: Glass Fiber Reinforcement, 33% Filler by Weight
 Additive: Impact Modifier and Lubricant
 Features: Impact Modified and Lubricated
 UL File Number: E157318
 Processing Method: Injection Molding
 TPCI# 6150102
 Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Elastoblend-PA6-GF33-IM-L-33-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in ³	ASTM D792
Water Absorption	0.50 %	0.50 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.035 cm/cm	0.035 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	155 MPa	22500 psi	ASTM D638
Elongation at Break	4.0 %	4.0 %	ASTM D638
Flexural Strength	207 MPa	30000 psi	ASTM D790
Flexural Modulus	6.89 GPa	1000 ksi	ASTM D790
Izod Impact, Notched	1.01 J/cm	1.90 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature -40.0 °C	@Thickness 0.125 in, Temperature -40.0 °F	
Izod Impact, Unnotched	1.71 J/cm	3.20 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature 22.8 °C	@Thickness 0.125 in, Temperature 73.0 °F	
Izod Impact, Unnotched	13.9 J/cm	26.0 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	36.0 µm/m-°C	20.0 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa			

(264 psi) Thermal Properties	213 Å°C Metric	415 Å°F English	Unannealed; ASTM D648 Comments
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	2.00e+13 ohm-cm	2.00e+13 ohm-cm	ASTM D257
Dielectric Strength	15.4 kV/mm	390 kV/in	Method A (Short-Time); ASTM D149

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