## TSE Industries Millathane® HT High Temperature-Resistant Millable Polyester Polyurethane with 50 PHR N220 (ISAF) Filler

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

## Material Notes:

MILLATHANE HT is a polyester millable polyurethane which has the ability to withstand elevated temperatures. Polyurethanes have been known for their excellent resistance to abrasion, impact, tear strength, oil and fuel resistance, and ozone resistance. The life expectancy of urethane is often 5 times longer than other elastomers, thus saving material costs and downtime expense. One shortcoming of polyurethanes is loss of physical properties at temperatures over 180°F (82°C). MILLATHANE HT has overcome this weakness.FormulationMillathane HT100.0Zinc Stearate0.5MBTS4.0MBT2.0THANECURE® ZM1.0Sulfur1.5N220 (ISAF)50All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer\_TSE-Industries-Millathane-HT-High-Temperature-Resistant-Millable-Polyester-Polyurethane-with-50-PHR-N220-ISAF-Filler.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	91	91	
Tensile Strength, Yield	23.34 MPa	3385 psi	
Elongation at Yield	320 %	320 %	
100% Modulus	0.01388 GPa	2.013 ksi	
200% Modulus	0.02241 GPa	3.251 ksi	
Tear Strength	67.4 kN/m	385 pli	Die C
Taber Abrasion, mg/1000 Cycles	0.20	0.20	H-18, mg loss/rev
Compression Set	58 %	58 %	
	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

	Processing Properties	Metric	English	Comments
	Cure Time	20.0 min	0.333 hour	
		@Temperature 149 °C	@Temperature 300 °F	

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