

TSE Industries Millathane® HT High Temperature-Resistant Millable Polyester Polyurethane with 2.0 PHR Thanecure® ZM

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE HT is a polyester millable polyurethane which has the ability to withstand elevated temperatures. Polyurethanes have been known for their excellent resistance to abrasion, impact, tear strength, oil and fuel resistance, and ozone resistance. The life expectancy of urethane is often 5 times longer than other elastomers, thus saving material costs and downtime expense. One shortcoming of polyurethanes is loss of physical properties at temperatures over 180°F (82°C). MILLATHANE HT has overcome this weakness. THANECURE ZM activator is a partial complex of zinc chloride and MBTS which develops a fast rate of cure in MILLATHANE® HT. The improvement in the rate of cure in MILLATHANE HT imparted by the addition of THANECURE ZM is shown below. The addition of the THANECURE ZM improves the compression set resistance and does not detract from the outstanding abrasion and tear resistance of its vulcanizates. All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-HT-High-Temperature-Resistant-Millable-Polyester-Polyurethane-with-20-PHR-Thanecure-ZM.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	81	81	
Tensile Strength, Yield	17.89 MPa	2595 psi	
Elongation at Yield	410 %	410 %	
100% Modulus	0.00559 GPa	0.811 ksi	
200% Modulus	0.0114 GPa	1.66 ksi	
300% Modulus	0.01586 GPa	2.301 ksi	
Tear Strength	38.0 kN/m	217 pli	Die C
Compression Set	60 % @Temperature 70.0 °C, Time 79200 sec	60 % @Temperature 158 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	8.00 min @Temperature 160 °C	0.133 hour @Temperature 320 °F	Press cured

Descriptive Properties	Value	Comments
DIN Abrasion (mm³)	123	

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