

## TSE Industries Millathane® HT High Temperature-Resistant Millable Polyester Polyurethane with 20 PHR N220 (ISAF) Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

## **Material Notes:**

MILLATHANE HT is a polyester millable polyurethane which has the ability to withstand elevated temperatures. Polyurethanes have been known for their excellent resistance to abrasion, impact, tear strength, oil and fuel resistance, and ozone resistance. The life expectancy of urethane is often 5 times longer than other elastomers, thus saving material costs and downtime expense. One shortcoming of polyurethanes is loss of physical properties at temperatures over 180°F (82°C). MILLATHANE HT has overcome this weakness.FormulationMillathane HT100.0Zinc Stearate0.5MBTS4.0MBT2.0THANECURE® ZM1.0Sulfur1.5N220 (ISAF)20All information provided by TSE Industries

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_TSE-Industries-Millathane-HT-High-Temperature-Resistant-Millable-Polyester-Polyurethane-with-20-PHR-N220-ISAF-Filler.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	65	65	
Tensile Strength, Yield	27.89 MPa	4045 psi	
Elongation at Yield	493 %	493 %	
100% Modulus	0.00299 GPa	0.433 ksi	
200% Modulus	0.00673 GPa	0.976 ksi	
300% Modulus	0.01180 GPa	1.711 ksi	
Tear Strength	45.5 kN/m	260 pli	Die C
Taber Abrasion, mg/1000 Cycles	0.050	0.050	H-18, mg loss/rev
	61 %	61 %	
Compression Set	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	20.0 min	0.333 hour	
	@Temperature 149 °C	@Temperature 300 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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