

## TSE Industries Millathane® E34 Millable Polyether Polyurethane Rubber with 20 PHR Polyfil HG90 Filler

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

### Material Notes:

MILLATHANE E34 is a high performance polyether polyurethane rubber for applications requiring: high abrasion resistance, low temperature flexibility, ozone resistance, oil and fuel resistance, outstanding hydrolytic stability and improved processing. MILLATHANE E34 can be compounded and processed by the use of conventional rubber manufacturing equipment – mixed on two roll mills or an internal mixer. Compounds can be – calendered; extruded; injection, transfer, or compression molded – to produce finished polyurethane parts. It can be vulcanized by organic peroxides or sulfur with thiazole accelerators. Formulation Millathane E34 100.0 Zinc Stearate 0.5 MBTS 4.0 MBT 2.0 Thanecure® ZM1.0 Sulfur 1.5 Cumar P10 10.0 Water Washed Clay - Polyfil HG90 20 All information provided by TSE Industries

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_TSE-Industries-Millathane-E34-Millable-Polyether-Polyurethane-Rubber-with-20-PHR-Polyfil-HG90-Filler.php](http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-E34-Millable-Polyether-Polyurethane-Rubber-with-20-PHR-Polyfil-HG90-Filler.php)

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	>= 54	>= 54	
Tensile Strength, Yield	28.19 MPa	4089 psi	
Elongation at Yield	579 %	579 %	
100% Modulus	0.00190 GPa	0.276 ksi	
200% Modulus	0.00380 GPa	0.551 ksi	
300% Modulus	0.00610 GPa	0.885 ksi	
Tear Strength	38.9 kN/m	222 pli	Die C

Processing Properties	Metric	English	Comments
Cure Time	14.0 min @Temperature 68.3 °C	0.233 hour @Temperature 155 °F	Press cured

Descriptive Properties	Value	Comments
DIN Abrasion (mm <sup>3</sup> )	68.2	

## Contact Songhan Plastic Technology Co.,Ltd.

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