

TSE Industries Millathane® E34 Millable Polyether Polyurethane Rubber with 20 PHR N550 (FEF) Filler

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE E34 is a high performance polyether polyurethane rubber for applications requiring: high abrasion resistance, low temperature flexibility, ozone resistance, oil and fuel resistance, outstanding hydrolytic stability and improved processing. MILLATHANE E34 can be compounded and processed by the use of conventional rubber manufacturing equipment – mixed on two roll mills or an internal mixer. Compounds can be – calendered; extruded; injection, transfer, or compression molded – to produce finished polyurethane parts. It can be vulcanized by organic peroxides or sulfur with thiazole accelerators. Formulation Millathane E34 100.0 Zinc Stearate 0.5 Struktol WB 2220.5 Poly AC 617A 0.5 Cumar P1010.0 MBTS 4.0 MBT 2.0 Thanecure® ZM1.0 Sulfur 1.5 Carbon Black N-550 (FEF) 20 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-E34-Millable-Polyether-Polyurethane-Rubber-with-20-PHR-N550-FEF-Filler.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	>= 60	>= 60	
Tensile Strength, Yield	29.19 MPa	4234 psi	
Elongation at Yield	594 %	594 %	
100% Modulus	0.00190 GPa	0.276 ksi	
200% Modulus	0.00410 GPa	0.595 ksi	
300% Modulus	0.007198 GPa	1.044 ksi	
Tear Strength	39.8 kN/m	227 pli	Die C

Processing Properties	Metric	English	Comments
Cure Time	10.0 min @Temperature 68.3 °C	0.167 hour @Temperature 155 °F	Press cured

Descriptive Properties	Value	Comments
DIN Abrasion (mm ³)	51.7	

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