

## TSE Industries Millathane® CM Millable Polyether Urethane Rubber with 30 PHR N774 Filler

**Category :** Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

### Material Notes:

MILLATHANE CM is a sulfur and peroxide curable polyether urethane rubber. Its outstanding property is its great resistance to abrasion, which makes it of special interest for articles that are subjected to high wear in service. It has a unique combination of excellent properties, such as low temperature characteristics, and resistance to heat deterioration, ozone cracking, weathering and swelling in oils or solvents. Formulation Millathane CM 100.0N77430.0Coumarone-Indene Resin10.0MBTS4.0MBT1.0Sulfur0.75CAYTUR 40.35Zinc Stearate0.50All information provided by TSE Industries

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-with-30-PHR-N774-Filler.php](http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-with-30-PHR-N774-Filler.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	
Mooney Viscosity	26	26	
	@Temperature 121 °C	@Temperature 250 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	63	63	
Tensile Strength, Yield	34.5 MPa	5000 psi	
Elongation at Yield	560 %	560 %	
100% Modulus	0.00224 GPa	0.325 ksi	
300% Modulus	0.0100 GPa	1.45 ksi	
Tear Strength	50.7 kN/m	289 pli	Graves
Abrasion	150	150	NBS Index
Compression Set	22 %	22 %	Method B

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 142 °C	@Temperature 287 °F	

**Contact Songhan Plastic Technology Co.,Ltd.**

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