

TSE Industries Millathane® CM Millable Polyether Urethane Rubber with 20 PHR N774 Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE CM is a sulfur and peroxide curable polyether urethane rubber. Its outstanding property is its great resistance to abrasion, which makes it of special interest for articles that are subjected to high wear in service. It has a unique combination of excellent properties, such as low temperature characteristics, and resistance to heat deterioration, ozone cracking, weathering and swelling in oils or solvents. Formulation Millathane CM 100.0N77420.0 Coumarone-Indene Resin6.67 MBTS 4.0 MBT 1.0 Sulfur 0.75 CAYTUR 40.35 Zinc Stearate 0.50 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-with-20-PHR-N774-Filler.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.15 g/cc	1.15 g/cc	
Mooney Viscosity	23	23	
	@Temperature 121 °C	@Temperature 250 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	
Tensile Strength, Yield	31.7 MPa	4600 psi	
Elongation at Yield	570 %	570 %	
100% Modulus	0.00172 GPa	0.250 ksi	
300% Modulus	0.007757 GPa	1.125 ksi	
Tear Strength	44.6 kN/m	254 pli	Graves
Abrasion	140	140	NBS Index
Compression Set	23 %	23 %	Method B

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 142 °C	@Temperature 287 °F	

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