

TSE Industries Millathane® CM Millable Polyether Urethane Rubber with 120 PHR N990 Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE CM is a sulfur and peroxide curable polyether urethane rubber. Its outstanding property is its great resistance to abrasion, which makes it of special interest for articles that are subjected to high wear in service. It has a unique combination of excellent properties, such as low temperature characteristics, and resistance to heat deterioration, ozone cracking, weathering and swelling in oils or solvents. Formulation Millathane CM 100.0N990120.0 Coumarone-Indene Resin40.0 MBTS4.0 MBT1.0 Sulfur0.75 CAYTUR 40.35 Zinc Stearate0.50 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-with-120-PHR-N990-Filler.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 g/cc	1.33 g/cc	
MaanayViaaasity	29	29	
Mooney Viscosity	@Temperature 121 °C	@Temperature 250 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	74	74	
Tensile Strength, Yield	14.5 MPa	2100 psi	
Elongation at Yield	560 %	560 %	
100% Modulus	0.00310 GPa	0.450 ksi	
300% Modulus	0.00896 GPa	1.30 ksi	
Tear Strength	41.2 kN/m	235 pli	Graves
Abrasion	50	50	NBS Index
Compression Set	29 %	29 %	Method B

	Processing Properties	Metric	English	Comments
Cure Tir	Cura Tima	60.0 min	1.00 hour	
	Cure Time	@Temperature 142 °C	@Temperature 287 °F	

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