

Styrolution PS 1611 GPPS

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Molded, Unreinforced

Material Notes:

Injection molding Good balance of flow, strength and set-up properties UL Classification 94 HB Information provided by Styrolution

Order this product through the following link:

http://www.lookpolymers.com/polymer_Styrolution-PS-1611-GPPS.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ASTM D 792
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ASTM D 955
Melt Flow	6.0 g/10 min @Load 5.00 kg, Temperature 200 °C	6.0 g/10 min @Load 11.0 lb, Temperature 392 °F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	76	76	ASTM D 785
Tensile Strength, Yield	46.9 MPa	6800 psi	ASTM D 638
Elongation at Break	2.0 %	2.0 %	ASTM D 638
Tensile Modulus	3.17 GPa	460 ksi	ASTM D 638
Flexural Strength	96.5 MPa	14000 psi	ASTM D 790
Flexural Modulus	3.31 GPa	480 ksi	ASTM D 790
Izod Impact, Notched	0.214 J/cm	0.400 ft-lb/in	ASTM D 638

Thermal Properties	Metric	English	Comments
CTE, linear	72.0 µm/m-°C	40.0 µin/in-°F	ASTM D 696
Vicat Softening Point	106 °C @Load 1.02 kg	222 °F @Load 2.25 lb	120°C/h; ASTM D 1525
Flammability, UL94	HB	HB	

Optical Properties	Metric	English	Comments
Refractive Index	1.59	1.59	Sodium D Line; ASTM D 542
Transmission, Visible	88 - 90 % @Wavelength 550 nm	88 - 90 % @Wavelength 550 nm	ASTM D 1003

Optical Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Dielectric Constant	2.5	2.5	ASTM D 150
	@Thickness 1.00 mm, Frequency 1.00e+6 Hz	@Thickness 0.0394 in, Frequency 1.00e+6 Hz	
Dielectric Strength	19.7 kV/mm	500 kV/in	ASTM D 696

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