

Styrolution Novodur® H604 ABS

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Heat Resistant, Molded

Material Notes:

Novodur H604 is a high heat injection molding grade with enhanced chemical resistance, especially suitable for being painted. Information provided by Styrolution

Order this product through the following link:

http://www.lookpolymers.com/polymer_Styrolution-Novodur-H604-ABS.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ISO 294-4
Melt Flow	8.0 g/10 min @Load 10.0 kg, Temperature 220 °C	8.0 g/10 min @Load 22.0 lb, Temperature 428 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	105 MPa	15200 psi	ISO 2039-1
Tensile Strength, Yield	45.0 MPa	6530 psi	ISO 527
Elongation at Yield	2.6 %	2.6 %	ISO 527
Tensile Modulus	2.40 GPa	348 ksi	ISO 527
Flexural Strength	70.0 MPa	10200 psi	ISO 178
Flexural Modulus	2.40 GPa	348 ksi	ISO 178
Izod Impact, Notched (ISO)	12.0 kJ/m ² @Temperature -30.0 °C	5.71 ft-lb/in ² @Temperature -22.0 °F	ISO 180/A
	21.0 kJ/m ² @Temperature 23.0 °C	9.99 ft-lb/in ² @Temperature 73.4 °F	ISO 180/A
Charpy Impact Unnotched	11.0 J/cm ² @Temperature -30.0 °C	52.3 ft-lb/in ² @Temperature -22.0 °F	ISO 179
	18.0 J/cm ² @Temperature 23.0 °C	85.7 ft-lb/in ² @Temperature 73.4 °F	ISO 179
	1.10 J/cm ²	5.23 ft-lb/in ²	

Mechanical Properties	Metric	English	Comments
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	2.00 J/cm ²	9.52 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359
Deflection Temperature at 0.46 MPa (66 psi)	102 °C	216 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	98.0 °C	208 °F	ISO 75
Vicat Softening Point	102 °C	216 °F	50°C/h; ISO 306
	@Load 5.10 kg	@Load 11.2 lb	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093
Dielectric Constant	3.0	3.0	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	31.0 kV/mm	787 kV/in	Short Time; IEC 60243-1
	@Thickness 1.50 mm	@Thickness 0.0591 in	
Dissipation Factor	0.0050	0.0050	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.0090	0.0090	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	220 - 260 °C	428 - 500 °F	ISO 294
Mold Temperature	70.0 °C	158 °F	ISO 294
Injection Velocity	240 mm/sec	9.45 in/sec	ISO 294
	80.0 °C	176 °F	

Processing Properties	Metric	English	Comments
	@ Time 7200 - 14400 sec	@ Time 2.00 - 4.00 hour	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China