

Spartech Royalite R60 PVC/Acrylic Aircraft Grade Sheet

Category : Polymer , Thermoplastic , Acrylic (PMMA) , Vinyl (PVC) , PVC/Acrylic Alloy

Material Notes:

Description: Aircraft Grade Sheet Information provided by Spartech.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Spartech-Royalite-R60-PVCAcrylic-Aircraft-Grade-Sheet.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 - 1.38 g/cc	1.30 - 1.38 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	100	100	ASTM D785
Tensile Strength, Yield	40.7 MPa	5900 psi	ASTM D638
Flexural Yield Strength	66.2 MPa	9600 psi	ASTM D790
Flexural Modulus	2.28 GPa	330 ksi	ASTM D790
Izod Impact, Notched	7.47 J/cm	14.0 ft-lb/in	73Å°F; ASTM D256
Impact Test	48.8 J @Temperature 22.8 Å°C	36.0 ft-lb @Temperature 73.0 Å°F	Dynatup Instrumented Impact; ASTM D3763

Thermal Properties	Metric	English	Comments
CTE, linear	81.0 Åµm/m-Å°C @Temperature 20.0 Å°C	45.0 Åµin/in-Å°F @Temperature 68.0 Å°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	71.1 Å°C	160 Å°F	ASTM D648

Descriptive Properties	Value	Comments
FAA 12 Second Vertical Burn	Passes	FAR Pt 25, App F, Pt I
FAA 60 Second Vertical Burn	Passes	FAR Pt 25, App F, Pt I
Flammability	Passes	MVSS (Motor Vehicle Safety Standard) 302

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