

Solvay TECHNYL® A 218C V10 PA66, 10% glass fiber, DRY

Category: Polymer, Thermoplastic, Nylon, Nylon 66, Nylon 66, 10% Glass Fiber Filled

Material Notes:

Description: TECHNYL® A 218C V10 is a polyamide 66, reinforced with 10% of glass fiber, heat stabilized, for injection molding. This product is available in black color. Benefits: Due to specially developed additives, the product offers a good electrical conductivity, combined with a good dimensional stability. Available in: Latin America Regulations compliance: Grades produced or imported in Europe comply with directive 453/2010/EC, which amends REACH directive 1907/2006/EC. This grade complies with RoHS directive 2002/95/EC. Unless specified, this grade is not suitable for food contact, medical devices or toy applications. Applications: It is mostly used for fuel or oil filters. Information provided by Rhodia, Rhodia has been acquired by Solvay.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Solvay-TECHNYL-A-218C-V10-PA66-10-glass-fiber-DRY.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in³	ISO 1183/A
	1.2 %	1.2 %	
Water Absorption	@Temperature 23.0 °C, Time 86400 sec	@Temperature 73.4 °F, Time 24.0 hour	ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	100 MPa	14500 psi	ISO 527 Type 1A
Elongation at Break	4.0 %	4.0 %	ISO 527 Type 1A
Tensile Modulus	5.50 GPa	798 ksi	ISO 527 Type 1A
Flexural Modulus	4.20 GPa	609 ksi	ISO 178
Charpy Impact Unnotched	4.00 J/cm²	19.0 ft-lb/in²	ISO 179/1eU
Charpy Impact, Notched	0.450 J/cm²	2.14 ft-lb/in²	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	ISO 11357
Deflection Temperature at 1.8 MPa (264 psi)	232 °C	450 °F	ISO 75/Af
Flammability, UL94	НВ	НВ	1210
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	650 °C	1200 °F	ISO 60695-2-12
	@Thickness 1.60 mm	@Thickness 0.0630 in	



Processing Properties	Metric	English	Comments
Feed Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	70.0 - 100 °C	158 - 212 °F	
Drying Temperature	80.0 °C	176 °F	
Moisture Content	<= 0.20 %	<= 0.20 %	

Descriptive Properties	Value	Comments
Compression Zone	260-280°C	
Mixing Zone	260-280°C	

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