

## Solvay TECHNYL® 2912GMH7-P PA66, 63% glass fiber, DRY

Category: Polymer, Thermoplastic, Nylon, Nylon 66, Nylon 66, 60% Glass Fiber Filled

## **Material Notes:**

Description: Polyamide 66, reinforced with 63% of glass fiber for injection molding. Available in: Asia Pacific Product Applications:

TECHNYL® 2912GMH7-P is used in all sectors of industry, offering excellent combination between mechanical properties and surface aspect. This grade is widely used for automotive part: outside mirror base plate. This product is available in black color and in colors on request. Information provided by Rhodia, Rhodia has been acquired by Solvay.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Solvay-TECHNYL-2912GMH7-P-PA66-63-glass-fiber-DRY.php

Physical Properties	Metric	English	Comments
Density	1.72 g/cc	0.0621 lb/in³	ASTM D792
Linear Mold Shrinkage, Flow	0.0025 cm/cm	0.0025 in/in	
Linear Mold Shrinkage, Transverse	0.0045 cm/cm	0.0045 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	215 MPa	31200 psi	ASTM D638
Elongation at Break	1.5 %	1.5 %	ASTM D638
Flexural Strength	310 MPa	45000 psi	ASTM D790
Flexural Modulus	17.0 GPa	2470 ksi	ASTM D790
Izod Impact, Notched	2.15 J/cm	4.03 ft-lb/in	ASTM D265

Thermal Properties	Metric	English	Comments
Melting Point	262 °C	504 °F	ISO 11357
Deflection Temperature at 1.8 MPa (264 psi)	220 °C	428 °F	ASTM D648
Flammability, UL94	НВ	НВ	
rialililability, 0L54	@Thickness 3.20 mm	@Thickness 0.126 in	

Processing Properties	Metric	English	Comments	
Feed Temperature	260 - 265 °C	500 - 509 °F		
Front Barrel Temperature	280 - 290 °C	536 - 554 °F		
Mold Temperature	80.0 - 100 °C	176 - 212 °F		



Processing Properties	80 0 Â C Metric	176 Å F English	Comments	
Moisture Content	<= 0.20 %	<= 0.20 %		

Descriptive Properties	Value	Comments
Compression Zone	265-275°C	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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