

Solvay TECHNYL® 1015CR PA6, DRY

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

Description: Polyamide 6, unfilled, standard for fast injection cycles, for injection molding Available in: Asia Pacific Product Applications: TECHNYL® 1015CR has high fluidity and a good mould release. It is particularly suitable for the production of technical moldings with fast injection cycles. This grade is used for: Fastener, Clip, Gear, Bobbin. This product is available in Natural color. Information provided by Rhodia, Rhodia has been acquired by Solvay.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Solvay-TECHNYL-1015CR-PA6-DRY.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in ³	ISO 1183
Water Absorption	1.3 % @Temperature 23.0 °C, Time 86400 sec	1.3 % @Temperature 73.4 °F, Time 24.0 hour	ISO 62
Linear Mold Shrinkage, Flow	0.013 - 0.017 cm/cm	0.013 - 0.017 in/in	
Linear Mold Shrinkage, Transverse	0.015 - 0.020 cm/cm	0.015 - 0.020 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D786
Tensile Strength, Yield	90.0 MPa	13100 psi	ASTM D638
Elongation at Break	30 %	30 %	ASTM D638
Flexural Strength	120 MPa	17400 psi	ASTM D790
Flexural Modulus	3.05 GPa	442 ksi	ASTM D790
Izod Impact, Notched	0.850 J/cm	1.59 ft-lb/in	ASTM D265

Thermal Properties	Metric	English	Comments
CTE, linear	12.6 µm/m-°C @Temperature 23.0 - 85.0 °C	7.00 µin/in-°F @Temperature 73.4 - 185 °F	ISO 11359
Melting Point	222 °C	432 °F	ISO 11357
Deflection Temperature at 0.46 MPa (66 psi)	60.0 °C	140 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	180 °C	356 °F	ASTM D648

Thermal Properties	Metric	English	Comments
Glow Wire Test	675 °C @Thickness 0.800 mm	1250 °F @Thickness 0.0315 in	IEC-60695-2-13

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dissipation Factor	0.020	0.020	IEC 60250
Comparative Tracking Index	600 V	600 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Feed Temperature	230 - 235 °C	446 - 455 °F	
Front Barrel Temperature	245 - 250 °C	473 - 482 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Moisture Content	<= 0.20 %	<= 0.20 %	

Descriptive Properties	Value	Comments
Compression Zone	235-345°C	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China