

Solvay Specialty Polymers Halar® 6014F Polyethylene, Chlorotrifluoroethylene (ECTFE) (Unverified Data**)&

Category : Polymer , Thermoplastic , Fluoropolymer , ETFE/ECTFE , ECTFE Fluoropolymer

Material Notes:

Halar® 6014F is a clear, semi-crystalline melt processable fluorinated resin. It is designed for electrostatic powder coatings and is particularly recommended for use as a topcoat in protection and anti-corrosion applications. Halar® 6014F exhibits very good chemical, electrical and thermal properties. It is exceptionally pure, easily processed and has optimum permeation and flame resistance. Additionally Halar® 6014F coatings can be used to achieve higher coating thickness compared to Halar® 6014 with very good surface finish and hardness. Main features of Halar® 6014F include: - High build up - Very good chemical resistance - Very good thermal properties -Optimum permeation resistance - Outstanding flame resistance - Very good surface characteristics - PurityAdditional Information: Processing - Halar® 6014F is intended as a topcoat material to apply to primered substrates. It can be processed using normal electrostatic powder coating techniques. Generally the procedure involves substrate preparation, spray coating, baking and cooling. Depending on the application further processing can be carried out. Several passes maybe required to obtain the desired Halar load and build up coating thickness. - Halar® 6014F can be used neat and without any further formulation. Substrate preparation, gun parameters such as voltage and both oven temperature and time must all be well controlled to achieve defect free coated items. Storage and Handling - Halar® melt processable fluoropolymer resins can be stored without shelf life issues when kept in a clean and dry area at ambient temperatures. Opened containers should be tightly resealed to prevent any contamination. Safety and Toxicology - Before using Halar® melt processable fluoropolymer resins consult the product Material Safety Data Sheet and follow all label directions and handling precautions. - As with all fluoropolymer materials, handling and processing should only be carried out in well ventilated areas. Vapor extractor units should be installed above processing equipment. Fumes must not be inhaled and eye and skin contact ought to be avoided. In case of skin contact wash with soap and water. In case of eye contact flush with water immediately and seek medical help. Do not smoke in areas contaminated with powder, vapor or fumes. - See Material Safety Data Sheet for detailed advice on waste disposal methods. Packaging - Halar® 6014F is packaged in 25kg non returnable drums. Each drum has two bags liner made of polyethylene resin. Information provided by Solvay Specialty Polymers.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Solvay-Specialty-Polymers-Halar-6014F-Polyethylene-Chlorotrifluoroethylene-ECTFE-nbspUnverified-Data.php

Physical Properties	Metric	English	Comments	
Density	1.68 g/cc	0.0607 lb/in ³	ASTM D3275	
Particle Size	80 µm	80 µm	Method C; ASTM D1921	
Melt Flow	7.0 g/10 min	7.0 g/10 min	ASTM D3275	
	@Load 2.16 kg, Temperature 275 °C	@Load 4.76 lb, Temperature 527 °F		

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	ASTM D3275



Descriptive Properties	Value	Comments	
Appearance	Clear/Transparent		
Availability	Africa & Middle East		
	Asia Pacific		
	Europe		
	North America		
	South America		
Features	Good Chemical Resistance		
	Good Corrosion Resistance		
	Good Electrical Properties		
	Good Processability		
	Good Surface Finish		
	Good Thermal Stability		
	High Hardness		
	High Purity		
	Semi Crystalline		
Forms	Powder		
Generic	ECTFE		
Processing Method	Coating		
Uses	Coating Applications		

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