

## Solvay Specialty Polymers Amodel® FR-4133 Polyphthalamide (PPA) Resin, 33% Glass Reinforced, at 50% RH (disco

Category: Polymer, Thermoplastic, Polyphthalamide (PPA), Polyphthalamide (PPA), 30% Glass Fiber Reinforced

## **Material Notes:**

AMODEL FR-4133 is a 33% glass-reinforced polyphthalamide (PPA) resin designed for electrical and electronic applications. This UL94-V0 resin offers the highest mechanical and electrical properties, plus superior thermal performance to resist blistering during lead-free SMT processes. Color stability is enhanced compared to previous flame-retarded grades. Quick crystallization in water-cooled molds allows for fast cycle times using mold temperatures as low as 150°F (65°C). Information provided by Solvay Advanced Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer\_Solvay-Specialty-Polymers-Amodel-FR-4133-Polyphthalamide-PPA-Resin-33-Glass-Reinforced-at-50-RH-nbspdisco.php

| Physical Properties                | Metric    | English   | Comments            |
|------------------------------------|-----------|-----------|---------------------|
| Specific Gravity                   | 1.68 g/cc | 1.68 g/cc | ASTM D792           |
| Moisture Absorption at Equilibrium | 0.10 %    | 0.10 %    | 24 hours; ASTM D570 |

| Mechanical Properties   | Metric     | English       | Comments   |
|-------------------------|------------|---------------|------------|
| Tensile Strength, Yield | 178 MPa    | 25800 psi     | ASTM D638  |
| Elongation at Yield     | 1.7 %      | 1.7 %         | ASTM D638  |
| Tensile Modulus         | 14.2 GPa   | 2060 ksi      | ASTM D638  |
| Flexural Strength       | 257 MPa    | 37300 psi     | ASTM D790  |
| Flexural Modulus        | 14.1 GPa   | 2050 ksi      | ASTM D790  |
| Poissons Ratio          | 0.37       | 0.37          |            |
| Shear Modulus           | 5.18 GPa   | 751 ksi       | Calculated |
| Shear Strength          | 70.0 MPa   | 10200 psi     | ASTM D732  |
| Izod Impact, Notched    | 0.850 J/cm | 1.59 ft-lb/in | ASTM D256  |

| Thermal Properties | Metric | English | Comments   |
|--------------------|--------|---------|------------|
| Melting Point      | 326 °C | 619 °F  | ASTM D3418 |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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