

Solvay Engineered Polymers DEXFLEX® 980HF TPO (discontinued **)

Category: Polymer, Thermoplastic, Elastomer, TPE, Thermoplastic Olefinic Elastomer (TPO), Polyolefin

Material Notes:

Description: DEXFLEX® 980HF is a thermoplastic olefinic elastomer (TPO) designed for large automotive exterior applications that require

high flow for excellent processability, ductile impact properties at low temperatures, and good paint adhesion with UV stability.

Applications: Bumper fascias Information provided by Solvay Engineered Polymers. Lyondell Basell acquired Solvay Engineered Polymers in 2008. This grade is not part of the current Lyondell Basell product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Solvay-Engineered-Polymers-DEXFLEX-980HF-TPO-nbspdiscontinued-.php

| Physical Properties | Metric | English | Comments |
|-----------------------|----------------------|----------------------|---------------------|
| Specific Gravity | 0.940 g/cc | 0.940 g/cc | ISO 1183 |
| Linear Mold Shrinkage | 0.0090 - 0.012 cm/cm | 0.0090 - 0.012 in/in | as molded; ISO 294 |
| | 0.012 - 0.015 cm/cm | 0.012 - 0.015 in/in | after bake; ISO 294 |
| Melt Flow | 21 g/10 min | 21 g/10 min | ISO 1133 |

| Mechanical Properties | Metric | English | Comments |
|-------------------------|-----------|------------|---|
| Tensile Strength, Yield | 18.0 MPa | 2610 psi | 150x10x4 mm specimen, 50 mm/min; ISO 527-1/527-2 |
| Flexural Modulus | 0.900 GPa | 131 ksi | 80x10x4 mm specimen, 2 mm/min; ISO 178 |
| Impact Test | 18.0 J | 13.3 ft-lb | multiaxial, 2.2 m/s; ASTM D3763 |

| Thermal Properties | Metric | English | Comments |
|--------------------|---------------------------------|--------------------------------|-----------|
| CTE, linear | 80.0 μm/m-°C | 44.4 μin/in-°F | ASTM E228 |
| | @Temperature -30.0 - 80.0 °C | @Temperature -22.0 - 176 °F | |

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