## Solvay Engineered Polymers DEXFLEX® 925 TPO (discontinued **) <br> Category: Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Olefinic Elastomer (TPO) , Polyolefin

## Material Notes:

Description: DEXFLEX® 925 is a thermoplastic olefinic elastomer (TPO) designed for automotive exterior applications that require a combination of stiffness, low-temperature impact resistance, and excellent processability. Applications: Bumper fascias, and other large components that must exhibit durable paintability or excellent weatherability Information provided by Solvay Engineered Polymers.LyondellBasell acquired Solvay Engineered Polymers in 2008. This grade is not part of the current LyondellBasell product line.

Order this product through the following link:
http://www.lookpolymers.com/polymer_Solvay-Engineered-Polymers-DEXFLEX-925-TPO-nbspdiscontinued-.php

| Physical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Specific Gravity | $0.950 \mathrm{~g} / \mathrm{cc}$ | $0.950 \mathrm{~g} / \mathrm{cc}$ | ISO 1183 |
| Linear Mold Shrinkage | $0.0060-0.0080 \mathrm{~cm} / \mathrm{cm}$ | $0.0060-0.0080 \mathrm{in} / \mathrm{in}$ | as molded; ISO 294 |
|  | $0.0080-0.011 \mathrm{~cm} / \mathrm{cm}$ | $0.0080-0.011 \mathrm{in} / \mathrm{in}$ | after bake; ISO 294 |
| Melt Flow | $30 \mathrm{~g} / 10 \mathrm{~min}$ | $30 \mathrm{~g} / 10 \mathrm{~min}$ | ISO 1133 |


| Mechanical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Tensile Strength, Yield | 21.1 MPa | 3060 psi | $150 \times 10 \times 4 \mathrm{~mm} \mathrm{specimen} 50 \mathrm{~mm} / \mathrm{min} ;$, <br> ISO $527-1 / 527-2$ |
| Flexural Modulus | 1.15 GPa | 167 ksi | $80 \times 10 \times 4 \mathrm{~mm}$ specimen, $2 \mathrm{~mm} / \mathrm{min} ;$ <br> ISO 178 |
| Impact Test | 23.7 J | $17.5 \mathrm{ft}-\mathrm{lb}$ | multiaxial, $2.2 \mathrm{~m} / \mathrm{s} ;$ ASTM D3763 |


| Thermal Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
|  | $53.0 \mu \mathrm{~m} / \mathrm{m}-{ }^{\circ} \mathrm{C}$ | $29.4 \mu \mathrm{in} / \mathrm{in}-{ }^{\circ} \mathrm{F}$ |  |
| CTE, linear | @Temperature -30.0 - | @Temperature-22.0- | ASTM E228 |
|  | $80.0^{\circ} \mathrm{C}$ | $176^{\circ} \mathrm{F}$ |  |

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