

Sax Polymers SAXALEN PPC345G30 Polypropylene Copolymer, 30% Glass Filled

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 30% Glass Fiber Filler

Material Notes:

SAXALEN PPC345G30 is a 30% glass filled Polypropylene - Copolymer intended for injection molding. Information provided by SAX Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_Sax-Polymers-SAXALEN-PPC345G30-Polypropylene-Copolymer-30-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.08 g/cc	0.0390 lb/in ³	
Melt Flow	16 g/10 min @Load 2.16 kg, Temperature 230 °C	16 g/10 min @Load 4.76 lb, Temperature 446 °F	from MVR; ISO 1033

Mechanical Properties	Metric	English	Comments
Tensile Strength	55.0 MPa	7980 psi	5 mm/min; ISO 527-1
Elongation at Break	4.0 %	4.0 %	5 mm/min; ISO 527-1
Tensile Modulus	5.20 GPa	754 ksi	1 mm/min; ISO 527-1
Flexural Strength	105 MPa	15200 psi	2 mm/min; ISO 178
Flexural Modulus	4.50 GPa	653 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	9.00 kJ/m ² @Temperature -30.0 °C	4.28 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	14.0 kJ/m ² @Temperature 23.0 °C	6.66 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A
Izod Impact, Unnotched (ISO)	40.0 kJ/m ² @Temperature -30.0 °C	19.0 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1U
	50.0 kJ/m ² @Temperature 23.0 °C	23.8 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1U
Charpy Impact Unnotched	3.90 J/cm ² @Temperature -30.0 °C	18.6 ft-lb/in ² @Temperature -22.0 °F	ISO 179/1eU
	5.00 J/cm ² @Temperature 23.0 °C	23.8 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eU

Mechanical Properties	Metric /cm ²	English lb/in ²	Comments
Charpy Impact, Notched	@Temperature -30.0 °C	@Temperature -22.0 °F	ISO 179/1eA
	1.30 J/cm ²	6.19 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	127 °C	261 °F	80*10*4 s=60mm; ISO 75-1 a
Vicat Softening Point	118 °C	244 °F	B/120; ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	220 - 250 °C	428 - 482 °F	
Mold Temperature	40.0 - 70.0 °C	104 - 158 °F	

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