

Samsung Cheil Industries Infino[®] GC-1015 PC/ABS, FR

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

Information provided by Samsung Cheil Industries.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Samsung-Cheil-Industries-Infino-GC-1015-PCABS-FR.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	25 g/10 min @Load 10.0 kg, Temperature 220 Å°C	25 g/10 min @Load 22.0 lb, Temperature 428 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	116	116	ASTM D785
Tensile Strength at Break	63.7 MPa	9240 psi	50 mm/min; ASTM D638
Tensile Strength, Yield	60.8 MPa	8820 psi	50 mm/min; ASTM D638
Elongation at Break	102 %	102 %	50 mm/min; ASTM D638
Tensile Modulus	2.35 GPa	341 ksi	50 mm/min; ASTM D638
Flexural Strength	88.3 MPa	12800 psi	2.8 mm/min; ASTM D790
Flexural Modulus	2.45 GPa	356 ksi	2.8 mm/min; ASTM D790
Izod Impact, Notched	1.57 J/cm @Thickness 6.35 mm	2.94 ft-lb/in @Thickness 0.250 in	ASTM D256
	6.96 J/cm @Thickness 3.17 mm	13.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	95.0 Å°C @Thickness 6.40 mm	203 Å°F @Thickness 0.252 in	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	80.0 Å°C @Thickness 6.40 mm	176 Å°F @Thickness 0.252 in	ASTM D648

Thermal Properties Vicat Softening Point	Metric 100 Å°C	English 200 Å°F	Comments B/120; ISO R306
	101 Å°C	214 Å°F	B/120; ISO R306
UL RTI, Electrical	95.0 Å°C	203 Å°F	
UL RTI, Mechanical with Impact	85.0 Å°C	185 Å°F	
UL RTI, Mechanical without Impact	90.0 Å°C	194 Å°F	
Flammability, UL94	V-0	V-0	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	5VB	5VB	
	@Thickness 3.00 mm	@Thickness 0.118 in	
	5VA	5VA	
	@Thickness 2.00 mm	@Thickness 0.0787 in	

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