SABIC Innovative Plastics XenoyÂ® XL1562 PBT+PC (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate/Polybutylene Terephthalate (PBT) Blend, Unreinforced , Polyester, TP , Polybutylene Terephthalate (PBT)

Material Notes:

XENOY XL1562 is an impact modified PBT+PC blend with outstanding chemical resistance, good UV stability and flow properties.This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:
http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Xenoy-XL1562-PBTPC-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/inÂ³	ISO 1183
Moisture Absorption at Equilibrium	0.15 %	0.15 %	23Â°C / 50% RH; ISO 62
Water Absorption at Saturation	0.50 % @Temperature 23.0 Â°C	0.50 % @Temperature 73.4 Â°F	ISO 62
Linear Mold Shrinkage, Flow	0.0080 - 0.011 cm/cm	0.0080 - 0.011 in/in	on tensile bar; SABIC Method
Linear Mold Shrinkage, Transverse	0.0080 - 0.011 cm/cm	0.0080 - 0.011 in/in	on tensile bar; SABIC Method
Melt Flow	9.0 g/10 min @Load 2.16 kg, Temperature 250 Â°C	9.0 g/10 min @Load 4.76 lb, Temperature 482 Â°F	[cm^3/10 min] Melt Volume Rate; ISO 1133
	27 g/10 min @Load 5.00 kg, Temperature 250 Â°C	27 g/10 min @Load 11.0 lb, Temperature 482 Â°F	[cm^3/10 min] Melt Volume Rate; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	100 MPa	14500 psi	ISO 2039-1
Tensile Strength at Break	42.0 MPa	6090 psi	50 mm/min; ISO 527
Tensile Strength, Yield	54.0 MPa	7830 psi	50 mm/min; ISO 527
Elongation at Break	100 %	100 %	50 mm/min; ISO 527
Elongation at Yield	5.0 %	5.0 %	50 mm/min; ISO 527
Tensile Modulus	2.10 GPa	305 ksi	1 mm/min; ISO 527
Flexural Yield Strength	74.0 MPa	10700 psi	2 mm/min; ISO 178
Flexural Modulus	2.00 GPa	290 ksi	2 mm/min; ISO 178

Mechanical Properties	Metric	English	Comments
Izod Impact, Notched (ISO)	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	80*10*4; ISO 180/1A
	45.0 kJ/mÂ² @Temperature 23.0 Â°C	21.4 ft-lb/inÂ² @Temperature 73.4 Â°F	80*10*4; ISO 180/1A
Izod Impact, Unnotched (ISO)	NB @Temperature 23.0 Â°C	NB @Temperature 73.4 Â°F	80*10*4; ISO 180/1U
	NB @Temperature -30.0 Â°C	NB @Temperature -22.0 Â°F	80*10*4; ISO 180/1U
Charpy Impact Unnotched	NB @Temperature 23.0 Â°C	NB @Temperature 73.4 Â°F	Edgew 80*10*4 sp=62mm; ISO 179/1eU
	NB @Temperature -30.0 Â°C	NB @Temperature -22.0 Â°F	Edgew 80*10*4 sp=62mm; ISO 179/1eU
Charpy Impact, Notched	2.00 J/cmÂ² @Temperature -30.0 Â°C	9.52 ft-lb/inÂ² @Temperature -22.0 Â°F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA
	5.00 J/cmÂ² @Temperature 23.0 Â°C	23.8 ft-lb/inÂ² @Temperature 73.4 Â°F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA
Taber Abrasion, mg/1000 Cycles	30 @Load 1.00 kg	30 @Load 2.20 lb	CS-17; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	110 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	61.1 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
CTE, linear, Transverse to Flow	110 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	61.1 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
Thermal Conductivity	0.180 W/m-K	1.25 BTU-in/hr-ftÂ²-Â°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	110 Â°C	230 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	80.0 Â°C	176 Â°F	80/10*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	125 Â°C	257 Â°F	Rate B/50; ISO 306
	128 Â°C	262 Â°F	Rate B/120; ISO 306
	190 Â°C	374 Â°F	Rate A/50; ISO 306
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	UL 94
	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	2nd value; UL 94
Glow Wire Test	750 Â°C @Thickness 3.20 mm	1380 Â°F @Thickness 0.126 in	Glow Wire Flammability Index; IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+14 ohm-cm	>= 1.00e+14 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.8 @Frequency 50.0 - 60.0 Hz	2.8 @Frequency 50.0 - 60.0 Hz	IEC 60250
	2.9 @Frequency 1.00e+6 Hz	2.9 @Frequency 1.00e+6 Hz	IEC 60250
Dielectric Strength	17.0 kV/mm @Thickness 3.20 mm	432 kV/in @Thickness 0.126 in	in oil; IEC 60243-1
	25.0 kV/mm @Thickness 1.60 mm	635 kV/in @Thickness 0.0630 in	in oil; IEC 60243-1
	32.0 kV/mm @Thickness 0.800 mm	813 kV/in @Thickness 0.0315 in	in oil; IEC 60243-1
Dissipation Factor	0.0020 @Frequency 50.0 - 60.0 Hz	0.0020 @Frequency 50.0 - 60.0 Hz	IEC 60250
	0.020 @Frequency 1.00e+6 Hz	0.020 @Frequency 1.00e+6 Hz	IEC 60250

Descriptive Properties	Value	Comments
Ball Pressure Test, 125Â°C +/- 2Â°C	PASSES	IEC 60695-10-2

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