

SABIC Innovative Plastics Valox[®] 508 PBT+PC

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate/Polybutylene Terephthalate (PBT) Blend, Glass Filled , Polyester, TP , Polybutylene Terephthalate (PBT)

Material Notes:

30% GR PBT+PC. Excellent mechanical and thermal performance. Non-flame retardant. Reduced warpage characteristics. Applications same as VALOX 420.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Valox-508-PBTPC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.50 g/cc	1.50 g/cc	ASTM D792
Water Absorption	0.060 %	0.060 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0030 - 0.0050 cm/cm	0.0030 - 0.0050 in/in	SABIC Method
	@Thickness 1.50 - 3.20 mm	@Thickness 0.0591 - 0.126 in	
	0.0050 - 0.0080 cm/cm	0.0050 - 0.0080 in/in	SABIC Method
	@Thickness 3.20 - 4.60 mm	@Thickness 0.126 - 0.181 in	
Linear Mold Shrinkage, Transverse	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	SABIC Method
	@Thickness 1.50 - 3.20 mm	@Thickness 0.0591 - 0.126 in	
	0.0060 - 0.0090 cm/cm	0.0060 - 0.0090 in/in	SABIC Method
	@Thickness 3.20 - 4.60 mm	@Thickness 0.126 - 0.181 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	119	119	ASTM D785
Tensile Strength at Break	110 MPa	16000 psi	Type I, 5 mm/min; ASTM D638
Flexural Strength	189 MPa	27400 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	6.89 GPa	999 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	0.960 J/cm	1.80 ft-lb/in	ASTM D256
	@Temperature -30.0 Å°C	@Temperature -22.0 Å°F	

Mechanical Properties	Metric/cm	English/lb/in	Comments
Dart Drop, Total Energy	6.00 J	4.43 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
	8.00 J @Temperature 23.0 Â°C	5.90 ft-lb @Temperature 73.4 Â°F	ASTM D3763

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	16.2 Âµm/m-Â°C @Temperature 60.0 - 138 Â°C	9.00 Âµin/in-Â°F @Temperature 140 - 280 Â°F	ASTM E 831
	23.4 Âµm/m-Â°C @Temperature -40.0 - 40.0 Â°C	13.0 Âµin/in-Â°F @Temperature -40.0 - 104 Â°F	ASTM E 831
Deflection Temperature at 0.46 MPa (66 psi)	215 Â°C @Thickness 6.40 mm	419 Â°F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	176 Â°C @Thickness 6.40 mm	349 Â°F @Thickness 0.252 in	unannealed; ASTM D648
UL RTI, Electrical	125 Â°C	257 Â°F	UL 746B
UL RTI, Mechanical with Impact	110 Â°C	230 Â°F	UL 746B
UL RTI, Mechanical without Impact	125 Â°C	257 Â°F	UL 746B
Flammability, UL94	HB @Thickness 1.47 mm	HB @Thickness 0.0579 in	UL 94

Electrical Properties	Metric	English	Comments
Volume Resistivity	5.90e+16 ohm-cm	5.90e+16 ohm-cm	ASTM D257
Dielectric Constant	3.6 @Frequency 100 Hz	3.6 @Frequency 100 Hz	ASTM D150
	3.6 @Frequency 1.00e+6 Hz	3.6 @Frequency 1.00e+6 Hz	ASTM D150
Dielectric Strength	23.6 kV/mm @Thickness 3.20 mm	599 kV/in @Thickness 0.126 in	in air; ASTM D149
	29.1 kV/mm	739 kV/in	

Electrical Properties	Metric @ Thickness 1.60 mm	English @ Thickness 0.0630 in	in oil: ASTM D149 Comments
Dissipation Factor	0.0014 @Frequency 100 Hz	0.0014 @Frequency 100 Hz	ASTM D150
	0.020 @Frequency 1.00e+6 Hz	0.020 @Frequency 1.00e+6 Hz	ASTM D150
Arc Resistance	60 - 120 sec	60 - 120 sec	Tungsten; ASTM D495
Comparative Tracking Index	100 - 175 V	100 - 175 V	UL 746A
Hot Wire Ignition, HWI	60 - 120 sec	60 - 120 sec	UL 746A
High Amp Arc Ignition, HAI	15 - 30 arcs	15 - 30 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	UL 746A

Descriptive Properties	Value	Comments
Specific Volume	0.66cm ³ /g	ASTM D792
UV-light, water exposure/immersion	F2	UL 746C

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