

SABIC Innovative Plastics Valox[®] 414 PBT (Asia Pacific)

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT)

Material Notes:

40% GR, increased strength/stiffness vs unreinforced. Non-flame retardant. For appliance handles, spotlights, electric motors, pump housings etc. This data was supplied by SABIC-IP for the Asia Pacific region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Valox-414-PBT-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.63 g/cc	1.63 g/cc	ASTM D 792
Water Absorption	0.050 % @Time 86400 sec	0.050 % @Time 24.0 hour	ASTM D 570
Linear Mold Shrinkage, Flow	0.0030 - 0.0040 cm/cm @Thickness 1.50 - 3.20 mm	0.0030 - 0.0040 in/in @Thickness 0.0591 - 0.126 in	SABIC Method
	0.0040 - 0.0050 cm/cm @Thickness 3.20 - 4.60 mm	0.0040 - 0.0050 in/in @Thickness 0.126 - 0.181 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0060 cm/cm @Thickness 1.50 - 3.20 mm	0.0040 - 0.0060 in/in @Thickness 0.0591 - 0.126 in	SABIC Method
	0.0060 - 0.0090 cm/cm @Thickness 3.20 - 4.60 mm	0.0060 - 0.0090 in/in @Thickness 0.126 - 0.181 in	SABIC Method

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D 785
Tensile Strength at Break	127 MPa	18400 psi	Type I, 5 mm/min; ASTM D 638
Flexural Strength	199 MPa	28900 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	8.27 GPa	1200 ksi	1.3 mm/min, 50 mm span; ASTM D 790
Izod Impact, Notched	0.960 J/cm @Temperature 23.0 ÅC	1.80 ft-lb/in @Temperature 73.4 ÅF	ASTM D 256
	9.61 J/cm	18.0 ft-lb/in	

Impact Properties	Metric	English	Comments
120d Impact, Unnotched	@Temperature 23.0 °C	@Temperature 73.4 °F	ASTM D 4812

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	27.0 Åµm/m-Å°C	15.0 Åµin/in-Å°F	ASTM E 831
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
	27.0 Åµm/m-Å°C	15.0 Åµin/in-Å°F	ASTM E 831
	@Temperature 60.0 - 138 Å°C	@Temperature 140 - 280 Å°F	
Deflection Temperature at 0.46 MPa (66 psi)	215 Å°C	419 Å°F	unannealed; ASTM D 648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Deflection Temperature at 1.8 MPa (264 psi)	204 Å°C	399 Å°F	unannealed; ASTM D 648
	@Thickness 6.40 mm	@Thickness 0.252 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 2.50e+16 ohm-cm	>= 2.50e+16 ohm-cm	ASTM D 257
Dielectric Constant	4.0	4.0	ASTM D 150
	@Frequency 100 Hz	@Frequency 100 Hz	
	4.0	4.0	ASTM D 150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	21.9 kV/mm	556 kV/in	in air; ASTM D 149
	@Thickness 3.20 mm	@Thickness 0.126 in	
	26.4 kV/mm	671 kV/in	in oil; ASTM D 149
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Dissipation Factor	0.0020	0.0020	ASTM D 150
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.020	0.020	ASTM D 150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215, Fengxian District, Shanghai City, China