

SABIC Innovative Plastics ULTEM 2400 PEI (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

40% Glass fiber filled, standard flow Polyetherimide (Tg 217C). Resin is RoHS compliant. UL94 V0 and 5VA listing.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-ULTEM-2400-PEI-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.61 g/cc	0.0582 lb/in ³	ISO 1183
Moisture Absorption	0.400 %	0.400 %	23 ^o C / 50% RH; ISO 62
Water Absorption at Saturation	0.80 %	0.80 %	ISO 62
Linear Mold Shrinkage, Flow	0.0010 - 0.0030 cm/cm	0.0010 - 0.0030 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	5.0 g/10 min @Load 5.00 kg, Temperature 360 ^o C	5.0 g/10 min @Load 11.0 lb, Temperature 680 ^o F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	170 MPa	24700 psi	ISO 2039-1
Tensile Strength at Break	180 MPa	26100 psi	5 mm/min; ISO 527
Elongation at Break	2.0 %	2.0 %	5 mm/min; ISO 527
Tensile Modulus	11.5 GPa	1670 ksi	1 mm/min; ISO 527
Flexural Strength	240 MPa	34800 psi	2 mm/min; ISO 178
Flexural Modulus	10.0 GPa	1450 ksi	2 mm/min; ISO 178
Izod Impact, Unnotched (ISO)	35.0 kJ/m ²	16.7 ft-lb/in ²	80*10*4; ISO 180/1U
	35.0 kJ/m ² @Temperature -30.0 ^o C	16.7 ft-lb/in ² @Temperature -22.0 ^o F	80*10*4; ISO 180/1U
Charpy Impact Unnotched	4.00 J/cm ²	19.0 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eU
	4.00 J/cm ² @Temperature -30.0 ^o C	19.0 ft-lb/in ² @Temperature -22.0 ^o F	Edgew 80*10*4 sp=62mm; ISO 179/1eU
Taber Abrasion, mg/1000 Cycles	20	20	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	15.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	8.33 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-2
	@Temperature 23.0 - 150 $\text{Å}^\circ\text{C}$	@Temperature 73.4 - 302 $\text{Å}^\circ\text{F}$	
CTE, linear, Transverse to Flow	45.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	25.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-2
	@Temperature 23.0 - 150 $\text{Å}^\circ\text{C}$	@Temperature 73.4 - 302 $\text{Å}^\circ\text{F}$	
Thermal Conductivity	0.330 W/m-K	2.29 BTU-in/hr-ft $\text{Å}^2\cdot\text{Å}^\circ\text{F}$	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	215 $\text{Å}^\circ\text{C}$	419 $\text{Å}^\circ\text{F}$	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	210 $\text{Å}^\circ\text{C}$	410 $\text{Å}^\circ\text{F}$	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	217 $\text{Å}^\circ\text{C}$	423 $\text{Å}^\circ\text{F}$	Rate B/50; ISO 306
	225 $\text{Å}^\circ\text{C}$	437 $\text{Å}^\circ\text{F}$	Rate B/120; ISO 306
	230 $\text{Å}^\circ\text{C}$	446 $\text{Å}^\circ\text{F}$	Rate A/50; ISO 306
Glass Transition Temp, Tg	217 $\text{Å}^\circ\text{C}$	423 $\text{Å}^\circ\text{F}$	
UL RTI, Electrical	170 $\text{Å}^\circ\text{C}$	338 $\text{Å}^\circ\text{F}$	UL 746B
UL RTI, Mechanical with Impact	170 $\text{Å}^\circ\text{C}$	338 $\text{Å}^\circ\text{F}$	UL 746B
UL RTI, Mechanical without Impact	170 $\text{Å}^\circ\text{C}$	338 $\text{Å}^\circ\text{F}$	UL 746B
Flammability, UL94	V-0	V-0	UL 94
	@Thickness 0.250 mm	@Thickness 0.00984 in	
Oxygen Index	48 %	48 %	ISO 4589
Glow Wire Test	960 $\text{Å}^\circ\text{C}$	1760 $\text{Å}^\circ\text{F}$	IEC 60695-2-12
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	$\geq 1.00\text{e}+15$ ohm	$\geq 1.00\text{e}+15$ ohm	ROA; IEC 60093
Dielectric Constant	3.1	3.1	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.5	3.5	

Electrical Properties	@Frequency 50.0 - 60.0 Metric Hz	@Frequency 50.0 - 60.0 English Hz	IEC 60250 Comments
Dielectric Strength	16.0 kV/mm	406 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
	26.0 kV/mm	660 kV/in	in oil; IEC 60243-1
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	35.0 kV/mm	889 kV/in	in oil; IEC 60243-1
	@Thickness 0.800 mm	@Thickness 0.0315 in	
Dissipation Factor	0.0019	0.0019	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.0025	0.0025	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Comparative Tracking Index	>= 100 V	>= 100 V	IEC 60112
	150 V	150 V	

Descriptive Properties	Value	Comments
Ball Pressure Test, 125Å°C +/- 2Å°C	PASSES	IEC 60695-10-2

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