

SABIC Innovative Plastics ULTEM 1110F PEI (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

Enhanced flow Polyetherimide (Tg 217°C). Resin is RoHS compliant. UL94 V0 and 5VA listing. US FDA and EU Food Contact compliant. Effective June, 2007 this grade will no longer be supported with biocompatibility information and should not be used for medical applications which require biocompatibility. Alternative grade HU1110.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-ULTEM-1110F-PEI-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in ³	ISO 1183
Moisture Absorption	0.650 %	0.650 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	1.2 %	1.2 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	12 g/10 min	12 g/10 min	MVR [cm ³ /10 min]; ISO 1133
	@Load 5.00 kg, Temperature 340 °C	@Load 11.0 lb, Temperature 644 °F	
	21 g/10 min	21 g/10 min	MVR [cm ³ /10 min]; ISO 1133
	@Load 5.00 kg, Temperature 360 °C	@Load 11.0 lb, Temperature 680 °F	

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	145 MPa	21000 psi	ISO 2039-1
Tensile Strength at Break	80.0 MPa	11600 psi	50 mm/min; ISO 527
Tensile Strength, Yield	110 MPa	16000 psi	50 mm/min; ISO 527
Elongation at Break	10 %	10 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
Tensile Modulus	3.50 GPa	508 ksi	1 mm/min; ISO 527
Flexural Yield Strength	140 MPa	20300 psi	2 mm/min; ISO 178
Flexural Modulus	3.30 GPa	479 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	4.00 kJ/m ²	1.90 ft-lb/in ²	80*10*4; ISO 180/1A
	4.00 kJ/m ²	1.90 ft-lb/in ²	80*10*4; ISO 180/1A
	@Temperature -30.0	@Temperature -22.0	

Mechanical Properties	°C Metric	°F English	Comments
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	50.0 Åµm/m-Å°C @Temperature 23.0 - 150 Å°C	27.8 Åµin/in-Å°F @Temperature 73.4 - 302 Å°F	ISO 11359-2
CTE, linear, Transverse to Flow	50.0 Åµm/m-Å°C @Temperature 23.0 - 150 Å°C	27.8 Åµin/in-Å°F @Temperature 73.4 - 302 Å°F	ISO 11359-2
Thermal Conductivity	0.260 W/m-K	1.80 BTU-in/hr-ftÅ²-Å°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	200 Å°C	392 Å°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	185 Å°C	365 Å°F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	200 Å°C	392 Å°F	Rate B/50; ISO 306
	205 Å°C	401 Å°F	Rate B/120; ISO 306
	210 Å°C	410 Å°F	Rate A/50; ISO 306
Glass Transition Temp, Tg	217 Å°C	423 Å°F	
UL RTI, Electrical	170 Å°C	338 Å°F	UL 746B
UL RTI, Mechanical with Impact	170 Å°C	338 Å°F	UL 746B
UL RTI, Mechanical without Impact	170 Å°C	338 Å°F	UL 746B
Flammability, UL94	V-0 @Thickness 1.50 mm	V-0 @Thickness 0.0591 in	UL 94
	5VA @Thickness 3.00 mm	5VA @Thickness 0.118 in	UL 94
Oxygen Index	47 %	47 %	ISO 4589
Glow Wire Test	960 Å°C @Thickness 3.20 mm	1760 Å°F @Thickness 0.126 in	IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance			ROA; IEC 60093

Electrical Properties	$\geq 1.00\text{e}+15\ \text{ohm}$ Metric	$\geq 1.00\text{e}+15\ \text{ohm}$ English	Comments
Dielectric Constant	3.5 @Frequency 50.0 - 60.0 Hz	3.5 @Frequency 50.0 - 60.0 Hz	IEC 60250
Dielectric Strength	17.2 kV/mm @Thickness 3.20 mm	437 kV/in @Thickness 0.126 in	in oil; IEC 60243-1
Dissipation Factor	0.0016 @Frequency 50.0 - 60.0 Hz	0.0016 @Frequency 50.0 - 60.0 Hz	IEC 60250
Comparative Tracking Index	$\geq 125\ \text{V}$	$\geq 125\ \text{V}$	IEC 60112
	175 V	175 V	IEC 60112

Descriptive Properties	Value	Comments
Ball Pressure Test, 125Å°C +/- 2Å°C	PASSES	IEC 60695-10-2

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