

SABIC Innovative Plastics ULTEM 1000P PEI

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

Standard flow Polyetherimide (Tg 217C) in 350 micron powder. ECO Conforming.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-ULTEM-1000P-PEI.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.27 g/cc	1.27 g/cc	ASTM D792
Water Absorption	0.25 %	0.25 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	1.25 %	1.25 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	9.0 g/10 min @Load 6.60 kg, Temperature 337 Å°C	9.0 g/10 min @Load 14.6 lb, Temperature 639 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	109	109	ASTM D785
Tensile Strength, Yield	110 MPa	16000 psi	Type I, 5 mm/min; ASTM D638
Elongation at Break	60 %	60 %	Type I, 5 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 5 mm/min; ASTM D638
Tensile Modulus	3.58 GPa	519 ksi	5 mm/min; ASTM D638
Flexural Yield Strength	151 MPa	21900 psi	2.6 mm/min, 100 mm span; ASTM D790
Flexural Modulus	3.30 GPa	479 ksi	2.6 mm/min, 100 mm span; ASTM D790
Poissons Ratio	0.36	0.36	ASTM E 132
Izod Impact, Notched	0.530 J/cm	0.993 ft-lb/in	ASTM D256
Izod Impact, Unnotched	13.35 J/cm	25.01 ft-lb/in	ASTM D4812
Gardner Impact	36.0 J	26.6 ft-lb	ASTM D3029
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; ASTM D1044

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	55.8 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	31.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM E 831
	@Temperature -20.0 - 150 $\text{Å}^\circ\text{C}$	@Temperature -4.00 - 302 $\text{Å}^\circ\text{F}$	
CTE, linear, Transverse to Flow	54.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	30.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM E 831
	@Temperature -20.0 - 150 $\text{Å}^\circ\text{C}$	@Temperature -4.00 - 302 $\text{Å}^\circ\text{F}$	
Thermal Conductivity	0.220 W/m-K	1.53 BTU-in/hr-ft $\text{Å}^2\cdot\text{Å}^\circ\text{F}$	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	210 $\text{Å}^\circ\text{C}$	410 $\text{Å}^\circ\text{F}$	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Deflection Temperature at 1.8 MPa (264 psi)	201 $\text{Å}^\circ\text{C}$	394 $\text{Å}^\circ\text{F}$	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Vicat Softening Point	218 $\text{Å}^\circ\text{C}$	424 $\text{Å}^\circ\text{F}$	Rate B/50; ASTM D1525
Glass Transition Temp, Tg	217 $\text{Å}^\circ\text{C}$	423 $\text{Å}^\circ\text{F}$	
Oxygen Index	47 %	47 %	ASTM D2863

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+17 ohm-cm	1.00e+17 ohm-cm	ASTM D257
Dielectric Constant	3.15	3.15	ASTM D150
	@Frequency 1000 Hz	@Frequency 1000 Hz	
Dielectric Strength	27.9 kV/mm	709 kV/in	in oil; ASTM D149
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	32.7 kV/mm	831 kV/in	in air; ASTM D149
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Dissipation Factor	0.0013	0.0013	ASTM D150
	@Frequency 1000 Hz	@Frequency 1000 Hz	
	0.0025	0.0025	ASTM D150
	@Frequency 2.45e+9 Hz	@Frequency 2.45e+9 Hz	

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