

SABIC Innovative Plastics Noryl GFN1430V PPE+PS

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

Material Notes:

Noryl* GFN1430V PolyPhenylene Oxide (PPO*) + Polystyrene (PS) resin is a 30 % Glass Reinforced, injection moldable grade with improved hydrolytic stability. This grade has been developed for potable water applications and brings potential faster cycle time and lower stress than other 30% glass reinforced Noryl* PPO/PS blends. Noryl* GFN1430V has been certified for potable water applications up to 85C in Europe and North America in limited colours. This data was supplied by SABIC-IP for the Americas region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Noryl-GFN1430V-PPEPS.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 g/cc	1.30 g/cc	ASTM D 792
Density	1.30 g/cc	0.0470 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.060 %	0.060 %	23 ^o C / 50% RH; ISO 62
Water Absorption at Saturation	0.20 % @Temperature 23.0 ^o C	0.20 % @Temperature 73.4 ^o F	ISO 62
Linear Mold Shrinkage, Flow	0.0010 - 0.0030 cm/cm @Thickness 3.20 mm	0.0010 - 0.0030 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	6.0 g/10 min @Load 5.00 kg, Temperature 280 ^o C	6.0 g/10 min @Load 11.0 lb, Temperature 536 ^o F	ASTM D 1238
	26 g/10 min @Load 10.0 kg, Temperature 300 ^o C	26 g/10 min @Load 22.0 lb, Temperature 572 ^o F	[cm ³ /10 min] Melt Volume Rate; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	110 MPa	16000 psi	5 mm/min; ISO 527
	115 MPa	16700 psi	Type I, 5 mm/min; ASTM D 638
Tensile Strength, Yield	110 MPa	16000 psi	5 mm/min; ISO 527
	115 MPa	16700 psi	Type I, 5 mm/min; ASTM D 638
Elongation at Break	2.2 %	2.2 %	5 mm/min; ISO 527
	2.3 %	2.3 %	Type I, 5 mm/min; ASTM D 638
Elongation at Yield	2.2 %	2.2 %	5 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
Tensile Modulus	7.30 GPa	1060 ksi	1 mm/min; ISO 527
	8.00 GPa	1160 ksi	5 mm/min; ASTM D 638
Flexural Yield Strength	165 MPa	23900 psi	2 mm/min; ISO 178
	169 MPa	24500 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	7.10 GPa	1030 ksi	2 mm/min; ISO 178
	7.50 GPa	1090 ksi	1.3 mm/min, 50 mm span; ASTM D 790
Izod Impact, Notched	0.850 J/cm	1.59 ft-lb/in	ASTM D 256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	0.920 J/cm	1.72 ft-lb/in	ASTM D 256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Unnotched	5.20 J/cm	9.74 ft-lb/in	ASTM D 4812
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	5.20 J/cm	9.74 ft-lb/in	ASTM D 4812
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	25.0 kJ/m ²	11.9 ft-lb/in ²	80*10*4; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	30.0 kJ/m ²	14.3 ft-lb/in ²	80*10*4; ISO 180/1U
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	3.00 J/cm ²	14.3 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Impact Test	16.0 J	11.8 ft-lb	Instrumented Impact Total Energy; ASTM D 3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	30.0 μm/m-°C	16.7 μin/in-°F	ASTM E 831

Thermal Properties	Metric @Temperature -40.0 - 40.0 Â°C	English @Temperature -40.0 - 104 Â°F	Comments
	30.0 Âµm/m-Â°C	16.7 Âµin/in-Â°F	ISO 11359-2
	@Temperature -40.0 - 40.0 Â°C	@Temperature -40.0 - 104 Â°F	
CTE, linear, Transverse to Flow	70.0 Âµm/m-Â°C	38.9 Âµin/in-Â°F	ASTM E 831
	@Temperature -40.0 - 40.0 Â°C	@Temperature -40.0 - 104 Â°F	
	70.0 Âµm/m-Â°C	38.9 Âµin/in-Â°F	ISO 11359-2
	@Temperature -40.0 - 40.0 Â°C	@Temperature -40.0 - 104 Â°F	
Deflection Temperature at 0.46 MPa (66 psi)	145 Â°C	293 Â°F	Flatw 80*10*4 sp=64mm; ISO 75/Bf
Deflection Temperature at 1.8 MPa (264 psi)	138 Â°C	280 Â°F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	140 Â°C	284 Â°F	unannealed; ASTM D 648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	144 Â°C	291 Â°F	Rate B/50; ISO 306
	149 Â°C	300 Â°F	Rate B/50; ASTM D 1525
	150 Â°C	302 Â°F	Rate B/120; ISO 306

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