

## SABIC Innovative Plastics NORYL SE1GFN1 PPE+PS

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

### Material Notes:

PPE+PS blend. 10% Glass reinforced. Non-brominated, non-chlorinated FR system. UL94 V1 listing. RTI 110/105/110. Dielectric strength. Dimensional stability. Suitable for E/E applications.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-NORYL-SE1GFN1-PPEPS.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-SE1GFN1-PPEPS.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.16 g/cc	1.16 g/cc	ASTM D792
Water Absorption	0.070 % @Time 86400 sec	0.070 % @Time 24.0 hour	ASTM D570
Moisture Absorption at Equilibrium	0.22 %	0.22 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0030 - 0.0050 cm/cm @Thickness 3.20 mm	0.0030 - 0.0050 in/in @Thickness 0.126 in	SABIC Method

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	104	104	ASTM D785
Tensile Strength at Break	74.0 MPa	10700 psi	Type I, 5 mm/min; ASTM D638
Elongation at Break	5.0 %	5.0 %	Type I, 5 mm/min; ASTM D638
Flexural Strength	119 MPa	17300 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	3.99 GPa	579 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	0.960 J/cm	1.80 ft-lb/in	ASTM D256
	0.690 J/cm @Temperature -40.0 Â°C	1.29 ft-lb/in @Temperature -40.0 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	131 Â°C @Thickness 6.40 mm	268 Â°F @Thickness 0.252 in	unannealed; ASTM D648
Vicat Softening Point	147 Â°C	297 Â°F	Rate B/50; ASTM D1525
UL RTI, Electrical	110 Â°C	230 Â°F	UL 746B

Thermal Properties	Metric	English	Comments
UL RTI, Mechanical without Impact	110 Â°C	230 Â°F	UL 746B
Flammability, UL94	V-1 @Thickness 1.47 mm	V-1 @Thickness 0.0579 in	UL 94
Oxygen Index	33.9 %	33.9 %	ASTM D2863

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Constant	3.0	3.0	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dissipation Factor	3.0	3.0	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Comparative Tracking Index	0.0016	0.0016	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Hot Wire Ignition, HWI	0.0017	0.0017	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
High Amp Arc Ignition, HAI	250 - 400 V	250 - 400 V	UL 746A
High Voltage Arc-Tracking Rate, HVTR	60 - 120 sec	60 - 120 sec	UL 746A
	30 - 60 arcs	30 - 60 arcs	UL 746A
	>= 150 mm/min	>= 5.91 in/min	UL 746A

## Contact Songhan Plastic Technology Co.,Ltd.

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