

## SABIC Innovative Plastics NORYL SE100X PPE+PS (Asia Pacific)

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

### Material Notes:

Nonbrominated, nonchlorinated FR resin. Improved productivity and reliability. 199F HDT.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-NORYL-SE100X-PPEPS-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-SE100X-PPEPS-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.10 g/cc	1.10 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	46.0 MPa	6670 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	57.0 MPa	8270 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	25 %	25 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	6.5 %	6.5 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	82.0 MPa	11900 psi	2.6 mm/min, 100 mm span; ASTM D790
Flexural Modulus	2.30 GPa	334 ksi	2.6 mm/min, 100 mm span; ASTM D790
Izod Impact, Notched	2.56 J/cm	4.80 ft-lb/in	ASTM D256
	0.900 J/cm @Temperature -30.0 Â°C	1.69 ft-lb/in @Temperature -22.0 Â°F	ASTM D256
Dart Drop, Total Energy	40.0 J	29.5 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
	16.0 J @Temperature -30.0 Â°C	11.8 ft-lb @Temperature -22.0 Â°F	Instrumented Impact Energy @ peak; ASTM D3763

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	102 Â°C @Thickness 6.40 mm	216 Â°F @Thickness 0.252 in	unannealed; ASTM D648

Thermal Properties	92.0 Â°C Metric	168 Â°F English	Comments
Thermal Distortion Temperature at 1.8 MPa (264 psi)	@Thickness 6.40 mm	@Thickness 0.252 in	Unannealed; ASTM D648
UL RTI, Electrical	95.0 Â°C	203 Â°F	UL 746B
UL RTI, Mechanical with Impact	80.0 Â°C	176 Â°F	UL 746B
UL RTI, Mechanical without Impact	95.0 Â°C	203 Â°F	UL 746B
Flammability, UL94	V-1	V-1	UL 94
	@Thickness 1.47 mm	@Thickness 0.0579 in	
	V-0	V-0	UL 94
	@Thickness 5.99 mm	@Thickness 0.236 in	
Oxygen Index	32.5 %	32.5 %	ASTM D2863

Electrical Properties	Metric	English	Comments
Volume Resistivity	3.10e+16 ohm-cm	3.10e+16 ohm-cm	ASTM D257
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ASTM D257
Dielectric Constant	2.57	2.57	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	2.66	2.66	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	17.9 kV/mm	455 kV/in	in oil; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.0026	0.0026	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.0060	0.0060	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Arc Resistance	0.00 - 60 sec	0.00 - 60 sec	Tungsten; ASTM D495
Comparative Tracking Index	400 - 600 V	400 - 600 V	UL 746A
High Voltage Arc-Tracking Rate, HVTR	>= 150 mm/min	>= 5.91 in/min	UL 746A

Descriptive Properties	Value	Comments
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Descriptive Properties	Value	Comments
UV-light, water exposure/immersion	F1	UL 746C

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China