

SABIC Innovative Plastics NORYL SE1 PPE+HIPS (Asia Pacific)

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

Material Notes:

PPE+HIPS Unfilled FR V-1 125C

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-SE1-PPEHIPS-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.10 g/cc	1.10 g/cc	ASTM D792
Water Absorption	0.070 %	0.070 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	4.7 g/10 min	4.7 g/10 min	ASTM D1238
	@Load 10.0 kg, Temperature 250 Â°C	@Load 22.0 lb, Temperature 482 Â°F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	119	119	ASTM D785
Tensile Strength, Yield	55.0 MPa	7980 psi	SABIC - Japan Method
Elongation at Break	54 %	54 %	SABIC - Japan Method
Flexural Strength	86.0 MPa	12500 psi	ASTM D790
Flexural Modulus	2.45 GPa	355 ksi	ASTM D790
Izod Impact, Notched	1.80 J/cm	3.37 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	60.0 Âµm/m-Â°C	33.3 Âµin/in-Â°F	TMA
	@Temperature -30.0 - 30.0 Â°C	@Temperature -22.0 - 86.0 Â°F	
Deflection Temperature at 1.8 MPa (264 psi)	123 Â°C	253 Â°F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	

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