

## SABIC Innovative Plastics NORYL PX9406 PPE+PS

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

### Material Notes:

Nonbrominated, nonchlorinated, flame retarded. Improved productivity and reliability. 252F HDT. UL94 V-0 rated. Electrical applications.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-NORYL-PX9406-PPEPS.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-PX9406-PPEPS.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.11 g/cc	1.11 g/cc	ASTM D792
Water Absorption	0.060 %	0.060 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Linear Mold Shrinkage, Transverse	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	55.0 MPa	7980 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	75.0 MPa	10900 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	18 %	18 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	9.5 %	9.5 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	111 MPa	16100 psi	2.6 mm/min, 100 mm span; ASTM D790
Flexural Modulus	2.64 GPa	383 ksi	2.6 mm/min, 100 mm span; ASTM D790
Izod Impact, Notched	1.60 J/cm	3.00 ft-lb/in	ASTM D256
Izod Impact, Unnotched	11.21 J/cm	21.00 ft-lb/in	ASTM D4812
Dart Drop, Total Energy	42.0 J	31.0 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	133 Å°C	271 Å°F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Deflection Temperature at 1.8 MPa (264 psi)	122 Å°C	252 Å°F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	

Thermal Properties	Metric	English	Comments
UL RTI, Electrical	110 Â°C	230 Â°F	UL 746B
UL RTI, Mechanical with Impact	105 Â°C	221 Â°F	UL 746B
UL RTI, Mechanical without Impact	110 Â°C	230 Â°F	UL 746B
Flammability, UL94	V-0 @Thickness 0.760 mm	V-0 @Thickness 0.0299 in	UL 94

Electrical Properties	Metric	English	Comments
Volume Resistivity	2.00e+16 ohm-cm	2.00e+16 ohm-cm	ASTM D257
Surface Resistance	>= 1.00e+16 ohm	>= 1.00e+16 ohm	ASTM D257
Dielectric Constant	2.49 @Frequency 1.00e+6 Hz	2.49 @Frequency 1.00e+6 Hz	ASTM D150
	2.57 @Frequency 50.0 - 60.0 Hz	2.57 @Frequency 50.0 - 60.0 Hz	ASTM D150
Dielectric Strength	18.8 kV/mm @Thickness 3.20 mm	478 kV/in @Thickness 0.126 in	in oil; ASTM D149
	0.0026 @Frequency 1.00e+6 Hz	0.0026 @Frequency 1.00e+6 Hz	ASTM D150
Dissipation Factor	0.0052 @Frequency 50.0 - 60.0 Hz	0.0052 @Frequency 50.0 - 60.0 Hz	ASTM D150
	60 - 120 sec	60 - 120 sec	Tungsten; ASTM D495
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A
Hot Wire Ignition, HWI	>= 120 sec	>= 120 sec	UL 746A
High Amp Arc Ignition, HAI	>= 120 arcs	>= 120 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	>= 150 mm/min	>= 5.91 in/min	UL 746A

Descriptive Properties	Value	Comments
UV-light, water exposure/immersion	F2	UL 746C

## **Contact Songhan Plastic Technology Co.,Ltd.**

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