

SABIC Innovative Plastics NORYL PX1005X PPE+HIPS (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

Material Notes:

Noryl PX1005X is an unfilled, low heat resistance, halogen free (according VDE/DIN 472 part 813) flame retardant material.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-PX1005X-PPEHIPS-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ISO 1183
Moisture Absorption	0.0600 %	0.0600 %	23 ^o C / 50% RH; ISO 62
Water Absorption at Saturation	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	6.0 g/10 min @Load 1.20 kg, Temperature 280 ^o C	6.0 g/10 min @Load 2.65 lb, Temperature 536 ^o F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	90.0 MPa	13100 psi	ISO 2039-1
Tensile Strength at Break	35.0 MPa	5080 psi	50 mm/min; ISO 527
Tensile Strength, Yield	45.0 MPa	6530 psi	50 mm/min; ISO 527
Elongation at Break	15 %	15 %	50 mm/min; ISO 527
Elongation at Yield	3.0 %	3.0 %	50 mm/min; ISO 527
Tensile Modulus	2.10 GPa	305 ksi	1 mm/min; ISO 527
Flexural Yield Strength	70.0 MPa	10200 psi	2 mm/min; ISO 178
Flexural Modulus	2.10 GPa	305 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	12.0 kJ/m ²	5.71 ft-lb/in ²	80*10*4; ISO 180/1A
	6.00 kJ/m ² @Temperature -30.0 ^o C	2.86 ft-lb/in ² @Temperature -22.0 ^o F	80*10*4; ISO 180/1A
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
	0.600 J/cm ²	2.86 ft-lb/in ²	

Mechanical Properties	Metric @ Temperature -30.0 Â°C	English @ Temperature -22.0 Â°F	Comments Edgew 80*10*4 sp=62mm; ISO 75/104
Taber Abrasion, mg/1000 Cycles	80	80	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	85.0 Âµm/m-Â°C @Temperature 23.0 - 60.0 Â°C	47.2 Âµin/in-Â°F @Temperature 73.4 - 140 Â°F	ISO 11359-2
CTE, linear, Transverse to Flow	90.0 Âµm/m-Â°C @Temperature 23.0 - 60.0 Â°C	50.0 Âµin/in-Â°F @Temperature 73.4 - 140 Â°F	ISO 11359-2
Deflection Temperature at 0.46 MPa (66 psi)	80.0 Â°C	176 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	70.0 Â°C	158 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	95.0 Â°C	203 Â°F	Rate B/120; ISO 306
	105 Â°C	221 Â°F	Rate A/50; ISO 306
Flammability, UL94	HB @Thickness 1.00 mm	HB @Thickness 0.0394 in	UL 94
	V-0 @Thickness 1.50 mm	V-0 @Thickness 0.0591 in	UL 94
	5VA @Thickness 3.00 mm	5VA @Thickness 0.118 in	UL 94
Oxygen Index	30 %	30 %	ISO 4589

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.7 @Frequency 1.00e+6 Hz	2.7 @Frequency 1.00e+6 Hz	IEC 60250
	2.9 @Frequency 50.0 - 60.0 Hz	2.9 @Frequency 50.0 - 60.0 Hz	IEC 60250
	15.0 kV/mm	381 kV/in	

Dielectric Strength Electrical Properties	Metric @ Thickness 3.20 mm	English @ Thickness 0.126 in	In oil: IEC 60243-1 Comments
Dissipation Factor	0.0065 @Frequency 1.00e+6 Hz	0.0065 @Frequency 1.00e+6 Hz	IEC 60250
	0.015 @Frequency 50.0 - 60.0 Hz	0.015 @Frequency 50.0 - 60.0 Hz	IEC 60250

Descriptive Properties	Value	Comments
Ball Pressure Test, 75Â°C +/- 2Â°C	PASSES	IEC 60695-10-2

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