

## SABIC Innovative Plastics NORYL N110HG PPE+HIPS (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

### Material Notes:

NORYL N110HG is an unfilled material, with a Vicat B/120 of 116°C according ISO 306. NORYL N110HG can be used in applications where high gloss is required.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-NORYL-N110HG-PPEHIPS-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-N110HG-PPEHIPS-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	0.0700 %	0.0700 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.20 %	0.20 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	15 g/10 min @Load 3.80 kg, Temperature 280 °C	15 g/10 min @Load 8.38 lb, Temperature 536 °F	MVR [cm <sup>3</sup> /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	95.0 MPa	13800 psi	ISO 2039-1
Tensile Strength at Break	40.0 MPa	5800 psi	50 mm/min; ISO 527
Tensile Strength, Yield	45.0 MPa	6530 psi	50 mm/min; ISO 527
Elongation at Break	30 %	30 %	50 mm/min; ISO 527
Elongation at Yield	3.0 %	3.0 %	50 mm/min; ISO 527
Tensile Modulus	2.20 GPa	319 ksi	1 mm/min; ISO 527
Flexural Yield Strength	60.0 MPa	8700 psi	2 mm/min; ISO 178
Flexural Modulus	2.00 GPa	290 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	11.0 kJ/m <sup>2</sup>	5.23 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1A
	5.00 kJ/m <sup>2</sup> @Temperature -30.0 °C	2.38 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80*10*4; ISO 180/1A
Charpy Impact, Notched	1.10 J/cm <sup>2</sup>	5.23 ft-lb/in <sup>2</sup>	Edgew 80*10*4 sp=62mm; ISO 179/1eA

Mechanical Properties	Metric	English	Comments
	0.500 J/cm <sup>2</sup> @Temperature -30.0 Â°C	2.38 ft-lb/in <sup>2</sup> @Temperature -22.0 Â°F	Edgew 80*10*4 sp=62mm; ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	38.9 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
CTE, linear, Transverse to Flow	90.0 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	50.0 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
Thermal Conductivity	0.220 W/m-K	1.53 BTU-in/hr-ftÂ²- Â°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	105 Â°C	221 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	95.0 Â°C	203 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	115 Â°C	239 Â°F	Rate B/50; ISO 306
	115 Â°C	239 Â°F	Rate B/120; ISO 306
	120 Â°C	248 Â°F	Rate A/50; ISO 306
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	UL 94
	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	UL 94
Oxygen Index	19 %	19 %	ISO 4589
Glow Wire Test	960 Â°C @Thickness 3.20 mm	1760 Â°F @Thickness 0.126 in	IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.6 @Frequency 1.00e+6 Hz	2.6 @Frequency 1.00e+6 Hz	IEC 60250
	2.6	2.6	IEC 60250

Electrical Properties	@Frequency 50.0 - 60.0 Metric Hz	@Frequency 50.0 - 60.0 English Hz	Comments
Dielectric Strength	19.0 kV/mm @Thickness 3.20 mm	483 kV/in @Thickness 0.126 in	in oil; IEC 60243-1
Dissipation Factor	0.0010 @Frequency 1.00e+6 Hz	0.0010 @Frequency 1.00e+6 Hz	IEC 60250
	0.0040 @Frequency 50.0 - 60.0 Hz	0.0040 @Frequency 50.0 - 60.0 Hz	IEC 60250

Descriptive Properties	Value	Comments
Ball Pressure Test, 75Â°C +/- 2Â°C	PASSES	IEC 60695-10-2

## Contact Songhan Plastic Technology Co.,Ltd.

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