

## SABIC Innovative Plastics NORYL GTX GTX934 PPE+PA (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Nylon , Polyphenylene Ether/PPO

### Material Notes:

NORYL GTX934 is an unfilled GTX grade with improved processability and heat ageing performance.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-NORYL-GTX-GTX934-PPEPA-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-GTX-GTX934-PPEPA-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.09 g/cc	1.09 g/cc	ASTM D792
Density	1.09 g/cc	0.0394 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	1.21 %	1.21 %	23 <sup>o</sup> C / 50% RH; ISO 62
Water Absorption at Saturation	3.5 %	3.5 %	ISO 62
Linear Mold Shrinkage, Flow	0.016 - 0.020 cm/cm	0.016 - 0.020 in/in	on Tensile Bar; SABIC Method
	0.014 - 0.017 cm/cm	0.014 - 0.017 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Linear Mold Shrinkage, Transverse	0.011 - 0.014 cm/cm	0.011 - 0.014 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	13 g/10 min	13 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 280 <sup>o</sup> C	@Load 11.0 lb, Temperature 536 <sup>o</sup> F	
Melt Index of Compound	13 g/10 min	13 g/10 min	MVR [cm <sup>3</sup> /10 min]; ISO 1133
	@Load 5.00 kg, Temperature 280 <sup>o</sup> C	@Load 11.0 lb, Temperature 536 <sup>o</sup> F	

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	85.0 MPa	12300 psi	ISO 2039-1
Tensile Strength at Break	55.0 MPa	7980 psi	Type I, 50 mm/min; ASTM D638
	55.0 MPa	7980 psi	50 mm/min; ISO 527
Tensile Strength, Yield	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D638
	65.0 MPa	9430 psi	50 mm/min; ISO 527
Elongation at Break	25 %	25 %	50 mm/min; ISO 527
	60 %	60 %	Type I, 50 mm/min; ASTM D638

Mechanical Properties	Metric	English	Comments
Elongation at Yield	5.0 %	5.0 %	50 mm/min; ISO 527
	5.0 %	5.0 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.30 GPa	334 ksi	50 mm/min; ASTM D638
	2.40 GPa	348 ksi	1 mm/min; ISO 527
Flexural Yield Strength	90.0 MPa	13100 psi	2 mm/min; ISO 178
	95.0 MPa	13800 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	2 mm/min; ISO 178
	2.35 GPa	341 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	2.20 J/cm	4.12 ft-lb/in	ASTM D256
	1.00 J/cm	1.87 ft-lb/in	ASTM D256
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
Izod Impact, Notched (ISO)	20.0 kJ/mÂ²	9.52 ft-lb/inÂ²	80*10*4; ISO 180/1A
	10.0 kJ/mÂ²	4.76 ft-lb/inÂ²	80*10*4; ISO 180/1A
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
Charpy Impact, Notched	2.00 J/cmÂ²	9.52 ft-lb/inÂ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
	1.00 J/cmÂ²	4.76 ft-lb/inÂ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
Dart Drop, Total Energy	60.0 J	44.3 ft-lb	ASTM D3763
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	75.0 Âµm/m-Â°C	41.7 Âµin/in-Â°F	ASTM E 831
	@Temperature -40.0 - 40.0 Â°C	@Temperature -40.0 - 104 Â°F	
	80.0 Âµm/m-Â°C	44.4 Âµin/in-Â°F	ISO 11359-2
	@Temperature 23.0 - 60.0 Â°C	@Temperature 73.4 - 140 Â°F	
	70.0 Âµm/m-Â°C	38.9 Âµin/in-Â°F	

CTE, linear, Transverse to Flow Thermal Properties	Metric @ Temperature 23.0 - 60.0 Â°C	English @ Temperature 73.4 - 140 Â°F	ISO 11359-2 Comments
	85.0 Âµm/m-Â°C	47.2 Âµin/in-Â°F	ASTM E 831
	@Temperature -40.0 - 40.0 Â°C	@Temperature -40.0 - 104 Â°F	
Thermal Conductivity	0.230 W/m-K	1.60 BTU-in/hr-ftÂ²- Â°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	190 Â°C	374 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
	190 Â°C	374 Â°F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	200 Â°C	392 Â°F	Rate B/50; ISO 306
	205 Â°C	401 Â°F	Rate B/120; ISO 306
	205 Â°C	401 Â°F	Rate B/50; ASTM D1525
	250 Â°C	482 Â°F	Rate A/50; ISO 306

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	600 V	600 V	IEC 60112

Descriptive Properties	Value	Comments
Ball Pressure Test, 125Â°C +/- 2Â°C	PASSES	IEC 60695-10-2

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China