

SABIC Innovative Plastics Lexan® RL7517 PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

FDA compliant (color limited). 2.5 MFR. Potable water/extrusion blowmolding applications. This data was supplied by SABIC-IP for the Americas region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-RL7517-PC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D 792
Density	1.19 g/cc	0.0430 lb/in ³	ASTM D 792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D 570
Moisture Absorption at Equilibrium	0.35 % @Temperature 23.0 °C	0.35 % @Temperature 73.4 °F	ASTM D 570
	0.58 % @Temperature 100 °C	0.58 % @Temperature 212 °F	ASTM D 570
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	2.5 g/10 min @Load 1.20 kg, Temperature 300 °C	2.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D 785
Tensile Strength at Break	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D 638
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D 638
Elongation at Break	110 %	110 %	Type I, 50 mm/min; ASTM D 638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D 638
Tensile Modulus	2.30 GPa	334 ksi	5 mm/min; ASTM D 638
Flexural Yield Strength	93.0 MPa	13500 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D

Mechanical Properties	Metric	English	790 Comments
Izod Impact, Notched	7.47 J/cm @Temperature 23.0 °C	14.0 ft-lb/in @Temperature 73.4 °F	ASTM D 256
Izod Impact, Unnotched	32.04 J/cm @Temperature 23.0 °C	60.02 ft-lb/in @Temperature 73.4 °F	ASTM D 4812
Dart Drop, Total Energy	169 J @Temperature 23.0 °C	125 ft-lb @Temperature 73.4 °F	ASTM D 3029
Impact Test	78.0 J @Temperature 23.0 °C	57.5 ft-lb @Temperature 73.4 °F	Instrumented Impact Total Energy; ASTM D 3763
Taber Abrasion, mg/1000 Cycles	10 @Load 1.00 kg	10 @Load 2.20 lb	CS-17; ASTM D 1044

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	68.4 µm/m-°C @Temperature -40.0 - 95.0 °C	38.0 µin/in-°F @Temperature -40.0 - 203 °F	ASTM E 831
Specific Heat Capacity	1.25 J/g-°C	0.299 BTU/lb-°F	ASTM C 351
Thermal Conductivity	0.190 W/m-K	1.32 BTU-in/hr-ft ² -°F	ASTM C 177
Deflection Temperature at 0.46 MPa (66 psi)	137 °C @Thickness 6.40 mm	279 °F @Thickness 0.252 in	unannealed; ASTM D 648
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D 648
Vicat Softening Point	157 °C	315 °F	Rate B/50; ASTM D 1525

Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ASTM D 542
Haze	1.0 % @Thickness 2.54 mm	1.0 % @Thickness 0.100 in	ASTM D 1003
Transmission, Visible	88 % @Thickness 2.54 mm	88 % @Thickness 0.100 in	ASTM D 1003

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