

**SABIC Innovative Plastics Lexan® OQ4620R PC**

Category : Polymer , Thermoplastic , Polycarbonate (PC)

**Material Notes:**

Optical grade with UV cut-off up to 400 nm, greater optical purity than standard grades. For needs of sunglass and sunvisor markets.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-OQ4620R-PC.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-OQ4620R-PC.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	8.5 g/10 min @Load 1.20 kg, Temperature 300 °C	8.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Yield	130 %	130 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	97.0 MPa	14100 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	7.47 J/cm	14.0 ft-lb/in	ASTM D256
Dart Drop, Total Energy	169 J	125 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D648

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