

## SABIC Innovative Plastics Lexan® ML7647 PC (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

Non FR Impact modified PC, excellent Fatigue performance with balanced Flow and impact. Available in Opaque only This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-ML7647-PC-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-ML7647-PC-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D 792
Density	1.19 g/cc	0.0430 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption at Equilibrium	0.15 %	0.15 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.26 % @Temperature 23.0 °C	0.26 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	[cm <sup>3</sup> /10 min] Melt Volume Rate; ISO 1133
	10.7 g/10 min @Load 1.20 kg, Temperature 300 °C	10.7 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	50.0 MPa	7250 psi	50 mm/min; ISO 527
	54.0 MPa	7830 psi	Type I, 50 mm/min; ASTM D 638
Tensile Strength, Yield	52.0 MPa	7540 psi	Type I, 50 mm/min; ASTM D 638
	53.0 MPa	7690 psi	50 mm/min; ISO 527
Elongation at Break	94 %	94 %	50 mm/min; ISO 527
	110 %	110 %	Type I, 50 mm/min; ASTM D 638
Elongation at Yield	5.3 %	5.3 %	Type I, 50 mm/min; ASTM D 638
	5.7 %	5.7 %	50 mm/min; ISO 527
Tensile Modulus	2.15 GPa	312 ksi	1 mm/min; ISO 527

Mechanical Properties	Metric 2.13 GPa	English 310 ksi	Comments 50 mm/min; ASTM D 638
Flexural Yield Strength	84.0 MPa	12200 psi	2 mm/min; ISO 178
	87.0 MPa	12600 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	2.13 GPa	309 ksi	1.3 mm/min, 50 mm span; ASTM D 790
	2.22 GPa	322 ksi	2 mm/min; ISO 178
Izod Impact, Notched	7.20 J/cm	13.5 ft-lb/in	ASTM D 256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	7.70 J/cm	14.4 ft-lb/in	ASTM D 256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Impact Test	69.0 J	50.9 ft-lb	Instrumented Impact Total Energy; ASTM D 3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	69.4 $\mu\text{m}/\text{m}\cdot\text{°C}$	38.6 $\mu\text{in}/\text{in}\cdot\text{°F}$	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	70.9 $\mu\text{m}/\text{m}\cdot\text{°C}$	39.4 $\mu\text{in}/\text{in}\cdot\text{°F}$	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	72.0 $\mu\text{m}/\text{m}\cdot\text{°C}$	40.0 $\mu\text{in}/\text{in}\cdot\text{°F}$	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	74.8 $\mu\text{m}/\text{m}\cdot\text{°C}$	41.6 $\mu\text{in}/\text{in}\cdot\text{°F}$	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	119 °C	246 °F	Flatw 80*10*4 sp=64mm; ISO 75/ Af
	120 °C	248 °F	unannealed; ASTM D 648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	138 °C	280 °F	Rate B/50; ASTM D 1525
	138 °C	280 °F	Rate B/50; ISO 306
	140 °C	284 °F	Rate B/120; ISO 306

## **Contact Songhan Plastic Technology Co.,Ltd.**

**Website : [www.lookpolymers.com](http://www.lookpolymers.com)**

**Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)**

**Tel : +86 021-51131842**

**Mobile : +86 13061808058**

**Skype : lookpolymers**

**Address : United North Road 215,Fengxian District, Shanghai City,China**