

SABIC Innovative Plastics Lexan® ML7647 PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Non FR Impact modified PC, excellent Fatigue performance with balanced Flow and impact. Available in Opaque only

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-ML7647-PC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in ³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.26 %	0.26 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10.7 g/10 min @Load 1.20 kg, Temperature 300 °C	10.7 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	50.0 MPa	7250 psi	50 mm/min; ISO 527
	54.0 MPa	7830 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	52.0 MPa	7540 psi	Type I, 50 mm/min; ASTM D638
	53.0 MPa	7690 psi	50 mm/min; ISO 527
Elongation at Break	94 %	94 %	50 mm/min; ISO 527
	110 %	110 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	5.3 %	5.3 %	Type I, 50 mm/min; ASTM D638
	5.7 %	5.7 %	50 mm/min; ISO 527
Tensile Modulus	2.15 GPa	312 ksi	1 mm/min; ISO 527
	2.18 GPa	316 ksi	50 mm/min; ASTM D638

Mechanical Properties	Metric	English	Comments
	87.0 MPa	12600 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.13 GPa	309 ksi	1.3 mm/min, 50 mm span; ASTM D790
	2.22 GPa	322 ksi	2 mm/min; ISO 178
Izod Impact, Notched	7.70 J/cm	14.4 ft-lb/in	ASTM D256
	7.20 J/cm	13.5 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	57.0 kJ/m ²	27.1 ft-lb/in ²	80*10*4; ISO 180/1A
	49.0 kJ/m ²	23.3 ft-lb/in ²	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	6.00 J/cm ²	28.6 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	69.0 J	50.9 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	69.4 µm/m-°C	38.6 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	70.9 µm/m-°C	39.4 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	74.8 µm/m-°C	41.6 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	119 °C	246 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	120 °C	248 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	138 °C	280 °F	Rate B/50; ASTM D1525

Thermal Properties	138 °C Metric	280 °F English	Rate B/50; ISO 306 Comments
	140 °C	284 °F	Rate B/120; ISO 306

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