

SABIC Innovative Plastics Lexan® HPX4 PC Copolymer

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Medium flow specialty polycarbonate - improved processability & autoclavability. For medical devices and pharmaceutical applications. Healthcare management of change, biocompatible (ISO10993 or USP Class VI). EtO and steam sterilizable.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-HPX4-PC-Copolymer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in ³	ISO 1183
Moisture Absorption	0.0900 %	0.0900 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.12 %	0.12 %	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	89	89	ASTM D785
Tensile Strength at Break	61.0 MPa	8850 psi	50 mm/min; ISO 527
	64.0 MPa	9280 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	57.0 MPa	8270 psi	50 mm/min; ISO 527
	58.0 MPa	8410 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	124.9 %	124.9 %	50 mm/min; ISO 527
	131.4 %	131.4 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	5.5 %	5.5 %	50 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
			Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.21 GPa	321 ksi	50 mm/min; ASTM D638
	2.35 GPa	341 ksi	1 mm/min; ISO 527
Flexural Yield Strength	90.0 MPa	13100 psi	2 mm/min; ISO 178
	94.0 MPa	13600 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.15 GPa	312 ksi	2 mm/min; ISO 178
	2.21 GPa	321 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	8.90 J/cm	16.7 ft-lb/in	ASTM D256
	7.95 J/cm	14.9 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	65.0 kJ/m ²	30.9 ft-lb/in ²	80*10*3; ISO 180/1A
	55.0 kJ/m ²	26.2 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	6.50 J/cm ²	30.9 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	5.50 J/cm ²	26.2 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	82.0 J	60.5 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	85.0 J	62.7 ft-lb	ASTM D3763
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	71.5 µm/m-°C	39.7 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	71.5 µm/m-°C	39.7 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
CTE, linear, Transverse to Flow	79.3 µm/m-°C	44.1 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	79.3 µm/m-°C	44.1 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Deflection Temperature at 1.8 MPa (264 psi)	118 °C	244 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	124 °C	255 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	141 °C	286 °F	Rate A/50; ASTM D1525
	141 °C	286 °F	Rate B/50; ISO 306
	142 °C	288 °F	Rate B/120; ISO 306
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical without Impact	130 °C	266 °F	UL 746B
Flammability, UL94	V-2	V-2	UL 94
	@Thickness 2.50 mm	@Thickness 0.0984 in	
Glow Wire Test	825 °C	1520 °F	IEC 60695-2-13
	825 °C	1520 °F	IEC 60695-2-13
	960 °C	1760 °F	IEC 60695-2-12
	@Thickness 3.00 mm	@Thickness 0.118 in	

Optical Properties	Metric	English	Comments
Haze	3.0 %	3.0 %	ASTM D1003
	@Thickness 2.54 mm	@Thickness 0.100 in	
Transmission, Visible	82 %	82 %	2.54 mm; ASTM D1003

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric ¹ e+15 ohm-cm	English ² e+15 ohm-cm	Comments
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ASTM D257

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	pass	IEC 60695-10-2

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