

## SABIC Innovative Plastics Lexan® HP3NREU PC (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

Medium flow polycarbonate. For medical devices and pharmaceutical applications. Healthcare management of change, biocompatible (ISO10993 or USP Class VI). EtO and steam sterilizable. Contains no mold release.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-HP3NREU-PC-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-HP3NREU-PC-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.20 g/cc	0.0434 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 %	0.35 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	14 g/10 min @Load 1.20 kg, Temperature 300 °C	14 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	12 g/10 min @Load 1.20 kg, Temperature 300 °C	12 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm <sup>3</sup> /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	68.0 MPa	9860 psi	Type I, 50 mm/min; ASTM D638
	70.0 MPa	10200 psi	50 mm/min; ISO 527
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
	63.0 MPa	9140 psi	50 mm/min; ISO 527
Elongation at Break	110 %	110 %	50 mm/min; ISO 527
	130 %	130 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.35 GPa	341 ksi	1 mm/min; ISO 527

Mechanical Properties	2.37 GPa Metric	344 ksi English	50 mm/min; ASTM D638 Comments
Flexural Yield Strength	90.0 MPa	13100 psi	2 mm/min; ISO 178
	96.0 MPa	13900 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.30 GPa	334 ksi	2 mm/min; ISO 178
	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	8.01 J/cm	15.0 ft-lb/in	ASTM D256
	1.00 J/cm	1.87 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	70.0 kJ/m <sup>2</sup>	33.3 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	10.0 kJ/m <sup>2</sup>	4.76 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	7.00 J/cm <sup>2</sup>	33.3 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	63.0 J	46.5 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	68.4 µm/m-°C	38.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	70.0 µm/m-°C	38.9 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	

Thermal Properties <i>CTE, linear, transverse to Flow</i>	68.4 $\mu\text{m}/\text{m}\cdot\text{C}$ Metric	38.9 $\mu\text{in}/\text{in}\cdot\text{F}$ English	Comments ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	70.0 $\mu\text{m}/\text{m}\cdot\text{C}$	38.9 $\mu\text{in}/\text{in}\cdot\text{F}$	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Deflection Temperature at 1.8 MPa (264 psi)	125 °C	257 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
	132 °C	270 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	141 °C	286 °F	Rate B/50; ASTM D1525
	141 °C	286 °F	Rate B/50; ISO 306
	142 °C	288 °F	Rate B/120; ISO 306

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