

SABIC Innovative Plastics Lexan® FXM1414T PC Copolymer (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

PC-siloxane copolymer in special metallic colors. Medium flow. Improved toughness compared to medium flow standard PC in same color.

Color package may affect performance.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FXM1414T-PC-Copolymer-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	ASTM D792
Density	1.18 g/cc	0.0426 lb/in ³	ISO 1183
Moisture Absorption	0.0900 %	0.0900 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.12 %	0.12 %	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	on Tensile Bar; SABIC Method
	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	47.0 MPa	6820 psi	50 mm/min; ISO 527
	48.0 MPa	6960 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	56.0 MPa	8120 psi	50 mm/min; ISO 527
	58.0 MPa	8410 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	78 %	78 %	Type I, 50 mm/min; ASTM D638
	89 %	89 %	50 mm/min; ISO 527
Elongation at Yield	5.4 %	5.4 %	50 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
			Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.26 GPa	328 ksi	50 mm/min; ASTM D638
	2.27 GPa	329 ksi	1 mm/min; ISO 527
Flexural Yield Strength	85.0 MPa	12300 psi	1.3 mm/min, 50 mm span; ASTM D790
	88.0 MPa	12800 psi	2 mm/min; ISO 178
Flexural Modulus	2.12 GPa	307 ksi	2 mm/min; ISO 178
	2.23 GPa	323 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	5.20 J/cm	9.74 ft-lb/in	ASTM D256
	2.70 J/cm	5.06 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	30.0 kJ/m²	14.3 ft-lb/in²	80*10*4; ISO 180/1A
	14.0 kJ/m²	6.66 ft-lb/in²	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	4.00 J/cm²	19.0 ft-lb/in²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	57.0 J	42.0 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	67.5 µm/m-°C	37.5 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	67.5 µm/m-°C	37.5 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
CTE, linear, Transverse to Flow	80.0 µm/m-°C	44.4 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Deflection Temperature at 1.8 MPa (264 psi)	119 °C	246 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af

Thermal Properties	Metric	English	Comments
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	138 °C	280 °F	Rate B/50; ISO 306
	139 °C	282 °F	Rate B/50; ASTM D1525
	142 °C	288 °F	Rate B/120; ISO 306

Descriptive Properties	Value	Comments
Ball Pressure Test, 75°C +/- 2°C	PASS	IEC 60695-10-2

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